



cement! sugar! refractories! power!

DBSIL/KOP/MoEF & CC / EC Comp. 24/ 969 /2024-25

Date: 28.12.2024

To,

The Director,
Ministry of Environment, Forest & Climate Change
Regional Office(WCZ), Ground Floor
East Wing, New Secretariat Building,
Civil Lines, Nagpur-440001.

Subject: Submission of Six-Monthly Compliance Report of the following Environmental Clearances for the period from dated 1st April 2024 to 30th September 2024 reg.

- Expansion of Distillery (120 KLPD Molasses/Cane juice/Cane syrup) to (250 KLPD Molasses/Cane juice/Cane syrup/Grain) by addition of 130 KLPD Cane juice/Cane syrup/Grain and Sugar Mill (9000 TCD to 12000 TCD).
- Expansion of Molasses based Distillery from 75 KLPD to 120 KLPD using molasses /Sugar Cane Juice/Sugar Cane Syrup.
- 3. Expansion of Molasses Based Distillery (60 KLPD to 75 KLPD), Sugar Mill (7500 TCD to 9000 TCD) and Co-Generation Power Plant (30 MW to 32 MW) &
- 4. Expansion of Sugar Mill (From 4800 TCD to 7500 TCD) and Co-Generation Power Plant (From 14.5 MW TO 30 MW) and setting up of 60KLPD Molasses based Distillery, at Village Asurle -Porle, Tal- Panhala, District Kolhapur State Maharashtra by M/s Dalmia Bharat Sugar and Industries Ltd, Unit -Shri Datta.

### EC Ref.

- EC vide letter No. J -11011/305/2016-IA II (I) dated 09th May, 2024.
- > EC vide letter No. J -11011/305/2016-IA II (I) dated 04th August, 2021.
- > EC vide letter No. J -11011/305/2016-IA II (I) dated 10th August, 2017.
- EC vide letter No. J -11011/277/2013-IA II (I) dated 04th Feb. 2015.

### Respected Sir,

This is in connection to above mentioned subject we are hereby submitting the Six-monthly compliance report of the condition of Environment Clearance for: -

Dalmia Bharat Sugar and Industries Limited, Sugar Unit - Shri Datta, Asurle - Porle Village - Asurle - Porle, Post - Porle Tarf Thane, Taluka - Panhala, District Kolhapur - 416 229, Maharashtra, India T +91 2328 236 115 W www.dalmiasugar.com CIN: L15100TN1951PLC000640 Registered Office: Dalmiapuram, District Tiruchirappalli - 621 651, Till Nadu, India A Dalmia Bharat Group company, www.dalmiabharat.com

PTO 1

WW



- Expansion of Distillery (120 KLPD Molasses/Cane juice/Cane syrup) to (250 KLPD Molasses/Cane juice/Cane syrup/Grain) by addition of 130 KLPD Cane juice/Cane syrup/Grain and Sugar Mill (9000 TCD to 12000 TCD),
- Expansion of Molasses based Distillery from 75 KLPD to 120 KLPD using molasses /Sugar Cane Juice/Sugar Cane Syrup,
- Expansion of Molasses Based Distillery (60 KLPD to 75 KLPD), Sugar Mill (7500 TCD to 9000 TCD) and Co-Generation Power Plant (30 MW to 32 MW).
- 4. Expansion of Sugar Mill (From 4800 TCD to 7500 TCD) and Co-Generation Power Plant (From 14.5 MW TO 30 MW) and setting up of 60KLPD Molasses based Distillery, at Village Asurle Porle, Tal Panhala, District Kolhapur, State Maharashtra by M/s Dalmia Bharat Sugar and Industries Ltd, Unit -Shri Datta for the period April, 2024 to September, 2024.

#### List of Enclosed Annexures:

- Annexure-01: Copy of CTO (Air & Water)
- 2: Annexure-02: Copy of Environment Clearance
- Annexure-03: The River water lifting agreement.
- Annexure-04: Employees Health Check-up reports
- Annexure-05: Safety training photographs
- Annexure-06: Greenbelt Details.
- Annexure-07: CSR expenditures.
- Annexure-08: Photographs of Continuous Online (24x7) Monitoring System
- Annexure-09: Environment Monitoring Reports.
- 10. Annexure-10: Advertisement copies
- 11. Annexure-11: Environmental Statement reports

Requesting you to accept the soft copy report submitted for information and record please.

Thanking you,

For Dalmia Bharat Sugar & Industries Ltd , Asurle-Porle Dist. Kolhapur.

Authorized Signatory.

Encl: Six monthly EC Compliance report for the period from 1st April 2024 to 30th September 2024

C.C to : The Regional Officer MPCB Kolhapur.

### SIX-MONTHLY ENVIRONMENTAL COMPLIANCE REPORT OF STIPULATED CONDITIONS OF ENVIRONMENTAL CLEARANCE

### (April-2024 to September-2024)

### As per the conditions stipulated in the Environmental Clearances:

- ➤ EC vide letter No. J -11011/305/2016-IA II (I) dated 09<sup>th</sup> May 2024.
- ➤ EC vide letter No. J -11011/305/2016-IA II (I) dated 04th August 2021.
- ➤ EC vide letter No. J -11011/305/2016-IA II (I) dated 10th August 2017.
- EC vide letter No. J -11011/277/2013-IA II (I) dated 04th Feb. 2015.

### For

- 1. Expansion of Distillery (120 KLPD Molasses/Cane Juice/Cane Syrup) to (250 KLPD Molasses/Cane Juice /Cane Syrup /Grain) by addition of 130 KLPD Cane Juice/Cane Syrup /Grain and Sugar Mill (9000 TCD to 12000 TCD).
- 2. Expansion of Molasses based Distillery from 75 KLPD to 120 KLPD using Molasses /Sugar Cane Juice/Sugar Cane Syrup.
- 3. Expansion of Molasses Based Distillery (60 KLPD to 75 KLPD), Sugar Mill (7500 TCD to 9000 TCD) and Co-Generation Power Plant (30 MW to 32 MW).
- 4. Expansion of Sugar Mill (From 4800 TCD to 7500 TCD) and Co-Generation Power Plant (From 14.5 MW TO 30 MW) and setting up of 60KLPD Molasses based Distillery.

### **Submitted By**

### M/s Dalmia Bharat Sugar and Industries Ltd, Unit -Shri Datta

### At

Village: Asurle-Porle, Tal: Panhala,

District: Kolhapur, State: Maharashtra

# For Submission to: Ministry of Environment, Forest & Climate Change Regional Office, Nagpur.



### **TABLE OF CONTENT**

Sr. No	Title	Page No.	
CHAPT	ER No. 01: INTRODUCTION AND PROJECT DESCRIPTION	06	
	ER No. 02: COMPLIANCE OF STIPULATED CONDITIONS IRONMENTAL CLEARANCE.	07 - 35	
CHAPT	ER No. 03: DETAILS OF ENVIRONMENTAL MONITORING	36 - 43	
3.1	AMBIENT AIR QUALITY MONITORING		
3.1.1	Ambient air Quality Monitoring Stations	36	
3.1.2	Ambient Air Quality Monitoring Methodology	36	
3.1.3	Ambient Air Quality Monitoring Results Near Co-gen Boiler Area	37	
3.1.4	Ambient Air Quality Monitoring Results at Distillery Main Gate	37	
3.1.5	Discussion on Ambient Air Quality in the Study Area	37-39	
3.2	STACK EMISSION MONITORING		
3.2.1	Stack Emission Monitoring Methodology		
3.3	AMBIENT NOISE MONITORING	40	
3.3.1	Ambient Noise Monitoring Locations	40	
3.3.2	Methodology of Noise Monitoring	40	
3.3.3	Ambient Noise Monitoring Results	41	
3.3.4	Discussion on Ambient Noise Levels in the Study Area	41	
3.4	GROUND WATER QUALITY MONITORING		
3.4.1	Ground water Quality Monitoring Locations	42	
3.4.2	Methodology of ground water Quality Monitoring		
3.4.3	Ground water Quality Monitoring Results	42-43	
3.5	Water Analysis ETP Outlet Monitoring	43	



Sr. No.	List of Table	
1.	Table-3.1: Details of Ambient Air Quality Monitoring Stations	36
2.	Table-3.2: Techniques used for Ambient Air Quality Monitoring	37
3.	Table-3.3: Ambient Air Quality Monitoring Results Near Co-gen Boiler Area	37
4.	Table-3.4: Ambient Air Quality Monitoring Results Distillery Main Gate	37
5.	Table-3.5: Details of Stack Emission Monitoring Result	
6.	Table-3.6: Details of Ambient Noise Monitoring Station	
7.	Table-3.7: Ambient Noise Monitoring Results	
8.	<b>Table-3.8:</b> Noise Standards as per CPCB Schedule rule 3(1) and 4(1)	
9.	Table-3.9: Details of Water Quality Monitoring Station	
10	Table-3.10: Ground water Quality Results of well Water (September, 2024)	
11.	Table-3.11: ETP outlet Monitoring Result	43

Sr. No.	List of Figures	
1.	Figure-3.1: Graphs Showing PM <sub>10</sub> Concentration at all sites	38
2.	Figure-3.2: Graphs Showing PM <sub>2.5</sub> Concentration at all sites	38
3.	Figure-3.3: Graphs Showing SO <sub>2</sub> Concentration at all sites	39
4.	Figure-3.4: Graphs Showing NO <sub>X</sub> Concentration at all sites	39
5.	Figure-3.5: Day and Night Time noise Level at all Monitoring Locations	41

### CHAPTER No. 01: INTRODUCTION AND PROJECT DESCRIPTION

Six monthly environmental compliance / status report is submitted for M/s Dalmia Bharat Sugar and Industries Ltd, Unit -Shri Datta, for April-2024 to September-2024. The Project is located at village Asurle- Porle, Taluka Panhala, District Kolhapur, Maharashtra. Prior Environment Clearance was obtained from Ministry of Environment & Forests (MoEF&CC) vide letter file no.: EC vide letter No. J -11011/277/2013-IA II (I) dated 04<sup>th</sup> Feb. 2015, EC vide letter No. J -11011/305/2016-IA II (I) dated 10<sup>th</sup> August, 2017, EC vide letter No. J -11011/305/2016-IA II (I) dated 04<sup>th</sup> August, 2021 & EC vide letter No. J -11011/305/2016-IA II (I) dated 09<sup>th</sup> May, 2024.

Consolidated Consent to Operate and Authorisation for Air & Water has obtained for the Distillery Plant Vide Ref No. RED/L.S.I (R60) No:- Format1.0/CAC/UAN No. MPCB-CONSENT- 0000144104/CR/2211000824, dated 11/11/2022 for validity up to 31/08/2025. Copy of CTO is attached here as Annexure-1.

Consolidated Consent to Operate and Authorisation for Air & Water has obtained for the Sugar and Cogen Plant Vide Ref No. Format 1.0/CAC/UAN No. MPCB CONSENT-0000174240/CR/2312000887, dated 08/12/2022 for validity up to 31.07.2026. Copy of CTO is attached here as Annexure-1.

Current capacity of Distillery unit is 120 KLD & Current capacity of Sugar unit 9000 TCD & Co-gen unit 32 MW.

Construction work yet not started against the EC vide letter No. J -11011/305/2016-IA II (I) dated 09th May, 2024.

Specific and general conditions stipulated in Environment Clearance have been complied during construction and post construction phases.

Environmental mitigation measures described in Environmental Management Plan are being implemented operation phase. M/s Dalmia Bharat Sugar and Industries Limited Unit-Shri Datta management team is fully conscious about Environmental Management and enhancing green belt development in project surrounding area.

Six monthly compliance/status reports for **April-2024 to September-2024** for conditions stipulated in the Environmental Clearance letter issued by MoEF&CC is enclosed as **Annexure-2**. Photographs view of implemented mitigation measures are also attached for the ready reference as Photo Documentation.

### **CHAPTER No. 02:**

## COMPLIANCE OF STIPULATED CONDITIONS OF ENVIRONMENTAL CLEARANCE.

Name of the Project: M/s Dalmia Bharat Sugar and Industries Limited – Unit -Shri Datta at Village: Asurle-Porle, Tehsil: Panhala, District: Kolhapur, State: Maharashtra

#### Clearance Letter No.

- EC vide letter No. J -11011/305/2016-IA II (I) dated 09<sup>th</sup> May, 2024.
- ➤ EC vide letter No. J -11011/305/2016-IA II (I) dated 04th August, 2021.
- ➤ EC vide letter No. J -11011/305/2016-IA II (I) dated 10th August, 2017.
- EC vide letter No. J -11011/277/2013-IA II (I) dated 04th Feb. 2015.

### Period of Compliance Report: April-2024 to September-2024

I. Expansion of Distillery (120 KLPD Molasses/Cane juice/Cane syrup) to (250 KLPD Molasses/Cane juice/Cane syrup/Grain) by addition of 130 KLPD Cane juice/Cane syrup/Grain and Sugar Mill (9000 TCD to 12000 TCD) at Village Asurle-Porle, Tehsil Panhala, District Kolhapur, Maharashtra by M/s. Dalmia Bharat Sugar and Industries Limited, Unit- Shri Datta Asurle -Porle Consideration of Environment Clearance reg.

Limite	Limited, Unit-Shri Datta Asurle -Porle Consideration of Environment Clearance reg.			
Sr. No	EC Conditions	<b>Compliance status</b>		1
1.1	As per the Notification S.O. 2339(E), dated 16 <sup>th</sup> June, 2021, project falls in category B2 and the proposed expansion capacity of 175 KLPD & 3000 TCD shall only be used for fuel ethanol manufacturing as per self-certification in form of a notarized affidavit by the Project Proponent. Provided that subsequently if it is found that the ethanol, produced based on the EC granted as per this dispensation, is not being used completely for EBP Programme, or if ethanol is not being produced, or if the said distillery is not fulfilling the requirements based on which the project has been appraised as category B2 project, the EC shall stand cancelled.	Noted and compliances.	agreed	for
1.2	The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of Environmental management, and Risk mitigation measures relating to the project shall be implemented (Annexure III).	Noted and compliances.	agreed	for
1.3	EC granted for a project on the basis of the submitted documents shall become invalid in case the actual land for the project site turns out to be different from the land considered at the time of appraisal of project. Conversion of land use (CLU) certificate shall be obtained before start of construction activities.	Noted and compliances.	agreed	for
1.4	NOC from the Concerned Local authority shall be obtained before start of the construction of plant and drawing water from ground water. State Pollution Control Board shall not	Noted and compliances.	agreed	for

	issue the Consent to Operate (CTO) under Air (Prevention			
	and Control of Pollution) Act and Water (Prevention and			
	Control of Pollution) Act till the project proponent shall			
	obtain such permission.			
1.5	Total Fresh water requirement shall not exceed 644 KLD during season 1220 KLD during off season which shall be met from Kasari river. During the Sugar crushing	Noted and compliances.	agreed	for
	Season, entire treated water from the Sugar unit shall be utilized in the Distillery, reducing the fresh water demand to zero. No ground water recharge shall be permitted within			
	the premises. Industry shall construct a rain water storage pond of 60 days capacity and the accumulated water to be used as fresh water thereby reducing fresh water			
	consumption.  Spent Wash/stillage shall be sent to the decanter followed	Noted and	agreed	for
1.6	by the Multiple Effect Evaporator and dryer to form DDGS. DDGS to be used as cattle feed. The MEE & Drier	compliances.	agreed	101
	condensate, spent lees, WTP Rejects, Boiler & Cooling tower blowdowns, washings etc. shall be treated in the			
	'Condensate Polishing Unit' (CPU). STP shall be installed to treat domestic wastewater. The plant will be based on 'Zero Liquid Discharge' system and no effluent/treated			
	water will be discharged outside factory premises.			
1.7	The spent wash form molasses-based distillery shall be concentrated in MEE and concentrated spent wash shall be	Noted and compliances.	agreed	for
	incinerated in the incineration boiler. Other lean effluents Spent lees, MEE Condensates and utility effluents shall be			
	treated in the condensate polishing unit (CPU) comprising of three stage RO. No wastewater or treated water from			
	integrated unit of sugar mill and distillery shall be			
	discharged outside the premises and Zero Liquid Discharge shall be maintained for all the units namely sugar, Distillery and Cogen Power Plant. STP shall be installed to treat			
	sewage generated from factory premises.			_
1.8	Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area shall be set up. Sampling and trend analysis monitoring	Noted and compliances.	agreed	for
	must be conducted on monthly basis and report submitted to SPCB and RO, MOEFCC. The ground water quality			
	monitoring for pH, BOD, COD, Chloride, Sulphate and Total Dissolve Solids shall be monitored and report submitted to the Ministry's Regional Office.			
1.9	APCE ESP with stack of heights 75 m, 75 m, 62 m respectively is installed with the existing boilers of 40 TPH	Noted and compliances.	agreed	for
	and 120 TPH Bagasse & Coal fired Boilers (Sugar mill) and 26 TPH slop, Bagasse and coal fired boiler (Distillery)			
	for controlling the particulate matter emissions within the statutory limit of 50 mg/Nm <sup>3</sup> .SO <sub>2</sub> and NO <sub>x</sub> emissions shall			
	be less than 100 mg/Nm <sup>3</sup> . The APCD's installed with all the 03 Boilers shall be upgraded /retrofitted before			
	31st December,2025 to meet the particulate matter			



1.10	emission norms of 30 mg/Nm <sup>3</sup> At no time, the emission levels shall exceed the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency. Performance assessment of pollution control devices/ systems will be conducted annually.	
1.10	Boiler ash (54 TPD) shall be utilized in in-house brick manufacturing facility and balance given to brick manufacturers / cement manufacturing units. PP shall install 15% of the total power requirement from solar power by generating power inside plant premises/adjacent/nearby areas.	Noted and agreed for compliances.
1.11	CO <sub>2</sub> (193 TPD) generated during the fermentation process will be collected by utilizing CO <sub>2</sub> scrubbers and sold to authorized vendors/collected in bottling plant.	Noted and agreed for compliances.
1.12	PP shall allocate Rs. 50 Lakhs for Occupational Health Safety. Occupational Health Centre for surveillance of the worker's health shall be set up. The health data shall be used in deploying the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection.	Noted and agreed for compliances.
1.13	Training shall be imparted to all employees on Safety and Health aspects of chemicals handling. Safety and visual reality training shall be provided to employees.	Complied.
1.14	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Firefighting system shall be as per the norms. PESO certificate shall be obtained. Location of ethanol storage tanks shall be placed in such a way that in the event of any fire, accident, explosion or any unforeseen conditions the impact of such event should not go beyond the boundary of the plant i.e. the risk should be tolerable (acceptable) at the boundary.	Noted and agreed for compliances.
1.15	Company shall maintain an Emergency Response Decision support system in such a way so that identification of the detector's network for the location of the leak source and the probable leaked quantity in real-time, followed by modelling of the dispersion of the plume and consequences as forecast is done in advance and thus, no leak accident may go unattended. Accordingly, Risk Mitigation plan shall be in place.	Noted and agreed for compliances.
1.16	Company shall determine the distance of fire hydrant while finalizing its location from ethanol storage tanks or any other hazardous storage substance shall be based on dispersion of Thermal Radiation so that during any unforeseen situation fire hydrant is always available to operate manually.	Noted and agreed for compliances.



1.17	Process organic residue and spent carbon, if any, shall be sent to Cement and other suitable industries for its incinerations. ETP sludge, process inorganic & evaporation salt shall be disposed of to the TSDF. Sludge drying beds wherever proposed shall be replaced with filter press.	Noted and compliances.	agreed	for
1.18	The company shall undertake waste minimization measures as below (a) Metering and control of quantities of active ingredients to minimize waste; (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. (c) Use of automated filling to minimize spillage. (d) Use of Close Feed system into batch reactors. (e) Venting equipment through vapour recovery system. (f) Use of high pressure hoses for equipment clearing to reduce waste water generation.	Noted and compliances.	agreed	for
1.19	Total Green belt after expansion shall be 11.67 Ha i.e., 33 % of Total plant area with tree density @2500 trees per Hectare, mainly along the plant periphery .Indigenous species shall only be planted as part of greenbelt and non-indigenous / alien species shall be replaced with native species. No invasive or alien or non-native tree species shall be selected for plantation. PP shall develop at least 20 variety of species as a part of greenbelt. Saplings 4-6 feet high shall be planted. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department and native species shall be developed. Records of tree canopy shall be monitored through remote sensing map. Greenbelt development shall be completed before commissioning of the plant.	Noted and compliances.	agreed	for
1.20	PP proposed to allocate Rs. 2.25 Crores towards Extended EMP (CER) which shall be spent as submitted in CER plan (Annexure –IV). Further, all the proposed activities under CER shall be completed before the commissioning of the plant in consultation with District Administration.	Noted and compliances.	agreed	for
1.21	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products and no parking to be allowed outside on public places. Out of the total project area 18% shall be allotted solely for parking purposes with facilities like rest rooms etc. PP shall strengthen and maintain the road connecting the plant and highway. PP shall adhere to the traffic management plan submitted, while ensuring no parking of vehicles on village roads and creating chaos.	Noted and compliances.	agreed	for
1.22	Storage of Raw materials shall be either in silos or in covered areas to prevent dust pollution and other fugitive emissions. All stockpiles should be constructed over impervious soil and garland drains with catch pits to trap runoff material shall be provided. Biomass shall be stored in covered sheds and wind breaking walls/curtains shall be provided around biomass storage area to prevent its suspension during high wind speed. All Internal roads shall be paved. Industrial vacuum cleaner shall be provided to sweep the internal roads. The Air Pollution Control System	Noted and compliances.	agreed	for



	shall be interlocked with process plant/machinery for shutdown in case of operational failure of Air Pollution Control Equipment.			
1.23	Continuous online (24x7) monitoring system for stack emissions/effluent shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises. Industry shall monitor the ambient air quality as specified in NAAQS 2009 and following CPCB guidelines at 4 different locations outside the project site in and around Asurle-Porle village.	Noted and compliances.	agreed	for
1.24	A separate Environmental Management Cell (having qualified person with Environmental Science/Environmental Engineering/specialization in the project area) equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions. EMC head shall report directly to Head of Organization/ Director/CEO as per company hierarchy.	Complied		
1.25	PP shall sensitize and create awareness among the people working within the project area as well as its surrounding area on the ban of Single Use Plastic in order to ensure the compliance of Notification published by MOEFCC on 12 <sup>th</sup> August, 2021. A report along with photographs on the measures taken shall also be included in the six-monthly compliance report being submitted to concerned authority.	Noted and compliances.	agreed	for

### **Standard EC Conditions for (Distilleries)**

### 1. General Conditions:

Sr. No	EC Conditions	Compliance status	
1.1	No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA, as applicable, to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	Noted and agreed for compliances.	
1.2	The energy source for lighting purpose shall be preferably LED based, or advanced having preference in energy conservation and environment betterment.	Noted and agreed for compliances.	
1.3	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).		
1.4	The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CER activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.	Noted and agreed for compliances.	
1.5	The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.	Noted and agreed for compliances.	
1.6	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were	Complied.	



	received while processing the proposal.		
1.7	The project proponent shall also submit six monthly reports	Noted and agreed for	
	on the status of compliance of the stipulated Environmental	compliances.	
	Clearance conditions including results of monitored data		
	(both in hard copies as well as by e-mail) to the respective		
	Regional Office of MoEF&CC, the respective Zonal Office		
	of CPCB and SPCB. A copy of Environmental Clearance		
	and six monthly compliance status report shall be posted on		
	the website of the company.		
1.8	The environmental statement for each financial year ending	Complied.	
	31st March in Form-V as is mandated shall be submitted to		
	the concerned State Pollution Control Board as prescribed		
	under the Environment (Protection) Rules, 1986, as amended		
	subsequently, shall also be put on the website of the company		
	along with the status of compliance of environmental		
	clearance conditions and shall also be sent to the respective		
	Regional Offices of MoEF&CC by e-mail.		
1.9	The project proponent shall inform the public that the project	Complied.	
	has been accorded environmental clearance by the Ministry	Accorded EC letter	
	and copies of the clearance letter are available with the	advertisement copy is	
	SPCB/Committee and may also be seen at Website of the	attached as Annexure	
	Ministry and at https://parivesh.nic.in/. This shall be	No.10	
	advertised within seven days from the date of issue of the		
	clearance letter, at least in two local newspapers that are		
	widely circulated in the region of which one shall be in the		
	vernacular language of the locality concerned and a copy of		
	the same shall be forwarded to the concerned Regional		
	Office of the Ministry.		
1.10	The project authorities shall inform the Regional Office as	Noted	
	well as the Ministry, the date of financial closure and final		
	approval of the project by the concerned authorities and the		
	date of start of the project.		
1.11	This Environmental clearance is granted subject to final	Noted	
	outcome of Hon'ble Supreme Court of India, Hon'ble High		
	Court, Hon'ble NGT and any other Court of Law, if any, as		
	may be applicable to this project.		

## II. Compliance Status of Environmental Clearance No. J-11011/305/2016-I A II (I) Dated 04.08.2021 for Expansion of Molasses based Distillery from 75 KLPD to 120 KLPD using molasses. /Sugar Cane Juice / Sugar Cane Syrup.

Sr. No	Specific Conditions	Compliance Status
i	The capacity additional under the instant EC i.e 45 KLPD shall be utilized fully for contributing to Ethanol Blending Programme (EBP).	•
ii	The company shall also comply with all the Environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA / EMP in respect of Environmental management, Risk mitigation measures and public hearing relating to the project shall be implemented.	<ul> <li>All the Environmental protection measures and safeguards proposed in the documents submitted to the Ministry are implemented.</li> <li>All the recommendations made in the EIA / EMP in respect of Environmental</li> </ul>
iii	The Project proponent will treat and reuse the treated water within the factory and no waste or treated water shall be discharged outside the premises	
iv	Total fresh water requirement after expansions will be reduced to 1140 KLPD during season and 974 KLPD during off season which will be meet from Kasari river. Prior permissions shall be obtained from the concern regulatory authority / CGWA in this regard and renewed from time to time. No ground water recharge shall be permitted within the premises. Rain water shall be collected in storage ponds and utilized for plant activities. Ground water monitoring shall be regularly and report is to be submitted to concerned authorities regularly.	Complied.  No additional fresh water is required for the expansion. As per the EC condition water extraction is restricted to 1140 KLPD during season and 974 KLPD during off season which is meet from Kasari River. Prior permissions is obtained from the concern regulatory authority I.e. Irrigation Dept. Govt. of Maharashtra and renewed from timeto time.  The River water lifting agreement copy have
V	The spent wash / other concentrated shall be incinerated. Ash shall be utilized within plant premises in brick manufacturing plant.	The spent wash / other concentrated effluent



vi	CO2 generated from the process shall be bottled /made solid ice and utilized/sold	Noted for compliance.
vii	to authorized vendors  Occupational Health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Complied. Company regularly conducts Occupational Health surveillance programme once in year for all the employees & First Aid facilities in the occupational health center is strengthened with proper record. Records are being maintained at the plant. Sample Health checkup reports have been attached as Annexure No 4.
viii	Training shall be imparted to all employees on Safety and Health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Complied.  Training is imparted to all employees on Safety and Health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals is imparted.  Safety Training photographs are attached as
ix	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Firefighting system shall be as per the norms.	Annexure 5.  Complied.  Full-fledged firefighting system is installed to cover complete Distillery, Sugar & Co-generation power plant.
Х	Process organic residue and spent carbon, if any shall be sent to Cement or other suitable industries for its incineration .ETP sludge, process inorganic & evaporation salts shall be disposed of to the TSDF.	Agreed for Compliance.
xi	The company shall undertake waste minimization measures as below  (a) Metering and control of quantities of active ingredients to minimize waste;  (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.  (c) Use of automated filling to minimize spillage.  (d) Use of Close Feed system into batch reactors.  (e) Venting equipment through vapor recovery system.	Complied
	(f) Use of high-pressure hoses for equipment clearing to reduce waste water generation.	



xii	The green belt of at least 5- 10 Mtrs width shall be developed in nearly 33% of the total project area, mainly along the plant periphery. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. Records of tree canopy shall be monitored through remote sensing map.	The company maintains 10 Mtrs. wide greenbelt of perennial trees around periphery of the plant. Photographs showing latest and old Greenbelt development has been attached as <b>Annexure No 6</b> .  Out of the total plant area of 34.9 Ha, 11.69
xiii	As per the Ministry's OM dated 30.09.2020 superseding the OM dated 01.05.2018 regarding the Corporate Environmental Responsibility, and as per the action plan proposed by the project proponent to address the Socio-Economic and environmental issues in the study area, the project proponent, as committed, shall provide education funds in technical training centers/ support in nearby village's schools, support in health care facilities, drinking water supply and funds for miscellaneous activities like solar street lights, battery, solar panel etc., in the nearby villages. The action plan shall be completed within time as proposed.	Complied  A plan is carried out in consultation with local bodies to understand the local needs and accordingly CSR expenditures are attached as Annexure 07.  Total expenditure from 1st April 2024 to 30th September2024 is Rs 27,99,939/-
xiv	There shall be 20% parking space out of total area of plant site which shall be earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.	Dedicated parking facility has already been
xv	Storage of raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.	

xvi	Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. for online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.	Complied Continuous Online (24 x7) Monitoring System for all Stacks (03 Nos) and ETP has been already installed, commissioned and connected to the MPCB & CPCB Server by the company. The photographs of the Continuous Online (24 x7) Monitoring System have been incorporated as <b>Annexure No-08</b> .
xvii	A separate Environmental Management Cell (having qualified person with Environmental Science/Environmental Engineering/specialization in the project area) equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	Complied.  We have established the separate Environmental Management Cell with qualified persons in Environmental Science / Environmental Engineering / specialization.  Also ETP Lab with well-equipped and full-fledged laboratory facilities is set up to carry out the Environmental Management and Monitoring functions.
В	General Condition:	
Sr. No	EC Conditions	Compliance status
i	No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA, as applicable, to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	
ii	The energy source for lighting purpose shall be preferably LED based, or advanced having preference in energy conservation and environment betterment.	
iii	plant area shall be kept well within the standards by providing noise control measures including acoustic hoods,	The Noise monitoring report is attached as <b>Annexure No.09.</b>



	(Protection) Act, 1986 Rules, 1989 viz. 75 dBA (Day time) and 70 dBA (Night	
	time).	
iv	The company shall undertake all relevant	Agreed for compliance.
	surrounding area. CER activities shall be undertaken by involving local villages	<ul> <li>□ Socio-economic development activities being carried out by the company along with the expenditure incurred as Annexure No-07.</li> <li>□ Expenditures on CSR/ESC activities</li> </ul>
		during the period 1st April 2024 to 30 <sup>th</sup> September 2024 is <b>Rs</b> /-27,99,939  ☐ The Photographs are Attached as Annexure No 07.
V	The company shall earmark sufficient funds towards capital cost and	The funds earmarked for Environmental
	recurring cost per annum to implement the conditions stipulated by the	1 1
	Ministry of Environment, Forest and Climate Change as well as the	
	State Government along with the implementation schedule for all the	
	conditions stipulated herein. The funds	
	so earmarked for environment management/pollution control measures shall not be diverted for any other purpose.	
vi	A copy of the clearance letter shall be sent bythe project proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban local Body and the local NGO, if any, from whom	
	suggestions/ representations, if any, were received while processing the proposal.	
vii	The project proponent shall inform the public that the project has been accorded	
	environmental clearance by the Ministry and copies of the clearance letter are	Environmental Clearance in Three local
	available with the SPCB/Committee and may also be seen at Website of the Ministry at http://moef.nic.in. This shall be advertised within seven days from the	Daily Sakal & Daily Lokemat "in Marathi on dated 18.08.2021 .The advertisement copies are attached as <b>Annexure No– 10.</b>
	date of issue of the clearance letter, at least in two local newspapers that are	
	widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional office of the Ministry.	
	1005101141 011100 01 the million y.	<u> </u>

viii	The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional offices of MoEF &CC by e-mail.	Complied We are submitting regularly Six-monthly compliance reports along with monitoring results to the concerned authorities, and same will also be posted on the website of the company.
ix	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at https://parivesh.nic.in/. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	Complied A copy of the clearance letter to concerned Panchayat, Zila Parishad / Municipal corporation Urban Local Body & the local NGO has been submitted. We have already published the accordance of Environmental Clearance in Three local newspapers. Times Of India in English and Daily Sakal & Daily Lokemat "in Marathi on dated 18.06.2021 .The advertisement copies are attached as Annexure – 10.
X	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	We have submitting the Environmental Statement Form-V report for each financial
xi	This Environmental clearance is granted subject to final outcome of Honorable Supreme Court of India, Honorable High Court, Honorable NGT and any other Court of Law, if any, as may be applicable to this project.	Noted & Agreed for compliance.
20	The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, of implementation of any of the above conditions is not found satisfactory.	Noted & Agreed for compliance.



21	Concealing factual data or	
	submission of false/fabricated data and	Noted & Agreed for compliance.
	failure to comply with any of the	
	conditions mentioned above may result	
	in withdrawal of this clearance and	
	attract action under the provisions of	
	Environment (Protection) Act, 1986.	
22	Any appeal against this environmental	
	clearance shall lie with the National	Noted & Agreed for compliance.
	Green Tribunal, if preferred, within a	
	period of 30 days as prescribed under	
	Section 16 of the National Green	
	Tribunal Act, 2010.	
23	The above conditions will be enforced,	
	inter-alga under the provisions of the	Noted & Agreed for compliance.
	Water (Prevention & Control of	
	Pollution) Act, 1974, the Air Prevention	
	& Control of Pollution) Act, 1981, the	
	Environment (Protection) Act, 1986, The	
	Hazardous Waste (Management,	
	Handling and Trans boundary Movement)	
	Rules, 2016 and the Public Liability	
	Insurance Act, 1991 read with	
	subsequent amendments therein.	
24	This issues with the approval of	Noted.
	competent authority.	

## III. Compliance status of Environmental Clarence No. J-11011/305/2016-IA II (I) dated 10<sup>th</sup> August 2017 of expansion of Molasses based Distillery (60 KLPD to 75 LPD), Sugar Mill (7500 TCD to 9000 TCD) and Co-Generation Power Plant (30 MW to 32 MW).

Sr. No	Specific Conditions	Compliance Status
i	All the conditions of the existing Environmental Clearance shall be followed	
ii	10-Meter-wide green belt of perennial trees around periphery of the plant shall be provided.	Complied.  We have maintained 10 Meters wide greenbelt of perennial trees around the periphery of the plant.  Photographs showing latest and old greenbelt development are attached as Annexure No 6.
iii	Green belt shall be developed in 33 % i.e., 11.53 Ha out of 34.9 Ha ofarea of the project.	Complied. Creenbelt has already been developed in 33% of the total project area and same has been maintained.
iv	No additional fresh water shall be used for proposed expansion.	Complied No additional fresh water is used for the expansion.
V	No additional steam shall be used for proposed expansion.	Complied.  No additional steam is used forthe expansion in distillery unit (60 KLPD to 75 KLPD).
vi	At least 2.5 % of the total cost of the project shall be earmarked towards the Enterprise Social Commitment (ESC) and shall be used only for installation of RO plant for drinking water supply and solar panel in nearby villages. Implementation of such program shall be ensured accordingly in a time bound manner. Following activities shall be under taken under ESC activities	2.5 % of the total cost of the project shall be earmarked towards the Enterprise Social Commitment (ESC) based on need assessment of the nearby villages.  ■ Socio- Economic development activities being carried out by the company along with the expenditure incurred attached as Annexure-07.  □ Expenditures on ESC activities during the period 1st April 2024 to 30 <sup>th</sup> September 2024 is Rs /-27,99,939  □ The Photographs are Attached as Annexure-No.07
vii	RO plants shall be installed in nearby villages to ensure safe drinking water availability. The expenditure on maintenance on these RO plants will be owned by the Project proponent.	Complied. RO plants are installed and working in nearby villages to ensure safe drinking water availability. The photographs of the RO Plant iis attached as <b>Annexure No.07.</b>
a	5000 trees/ year shall be planted in nearby villages with the consultation of the villagers. Survival rate of plants shall be reported to RO, MoEF &CC in 6 monthly	Complied. 5000 trees per year have been planted In nearby villages with the consultation of the villagers. The survival rate is 66 %.

	compliance reports.	
b	A regular Environment Manager having post graduate qualification in Environmental Sciences/ Environmental Engineering shall be appointed for looking after the Environmental Management activities of the proposed plant.	Complied Environment Manager is appointed for looking after the Environmental Management activities of the plant.
viii	No effluent shall be discharge outsidethe plant premises.	Complied. The plant is completely based on Zero Effluent Discharge system. No discharge outside the plant premise is ensured.
ix	Continuous online (24x7) monitoring shall be installed for flow measurement and measurement of pollutants within the treatment unit. Data shall be uploaded on company's website and provided to the respective RO of MEF&CC, CPCB and SPCB.	Complied. Continuous Online Monitoring System has been already installed, commissioned to ETP and all Stacks. The Online data is connected to the MPCB & CPCB Server by the company. The photographs of the same have been incorporated as Annexure No-08.
Х	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Firefighting system shall be as per the norms.	Complied. As a part of Risk Assessment & Management, the unit has made arrangements for protection of possible Fire hazards. Firefighting / fire Hydrant system is installed and in operation as per the norms.
xi	Occupational Health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Occupational Health surveillance of the workers is conducted on a regular basis and records are maintained as per the Factories Act. Sample Health checkup report is attached as <b>Annexure No -04</b>
В	General Condition	
Sr. No	Specific Conditions	Compliance Status
i	The project authorities must strictly adhereto the stipulations made by the state Pollution Control Board (SPCB), State Government and any other statutory authority.	Agreed for Compliance. Strict adherence to the stipulations made by the Maharashtra Pollution Control Board and StateGovernment.
ii	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	



iii	The locations of Ambient Air Quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one station each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	The locations of Ambient Air Quality monitoring stations have been decided in consultation with the MPCB officer & monitoring is being done regularly by MPCB As per Monitoring data the Air Quality levels found to be within prescribed limits. AAQM monitoring reports are attached as Annexure No. 09
iv	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be followed.	AAQM monitoring reports are attached as AnnexureNo. 09
V	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	Acoustic enclosures have been provided.
vi	The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.	Complied. Rain water from the roof tops of the buildings is being stored in storage tank and the same water is used for the process activities of the plant to conserve fresh water.
vii	chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	We have periodically arranged the trainings to all employees on Safety & Health aspects like Chemical handling, use of PPEs etc. The safety implementing under the supervision of Safety department and safety
viii	The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.	<ul> <li>ESP has been provided for all the Stack of Sugar Co-gen plant and Distillery Incineration Boiler.</li> <li>MEE has been provided for reducing the spent wash quantity at Distillery.</li> </ul>



		to CPCB & MPCB Server.
		• Green belt has been developed in and
		around the plant.
		• Water sprinkle system has been
		provided for controlling the fugitive
		emissions.
		• Air Cooled condensers have been
		provided for reducing the water
		requirement.
		Regular Environmental quality
		monitoring is being done.
ix	The company shall undertake all relevant	
171	measures for improving the Socio-	*
	economic conditions of the	the period 1st April 2024 to 30 <sup>th</sup>
	surrounding area. CSR activities shall be	1 1
	undertaken by involving local villages and	1 / /
	administration.	Annexure No 07.
	administration.	Annexure No 07.
X	The company shall undertake eco	Plantation in nearby villages to be
A	developmental measures including	, , ,
	community welfare measures in the	· ·
	project area for the overall improvement	
	of the environment.	implemented in nearby villages.
xi	A separate Environmental Management	• • •
XI	Cell equipped with full-fledged laboratory	<u> </u>
	facilities shall be set up to carry out the	<u> </u>
	± **	
	Monitoring functions.	Management & Monitoring functions has
xii	The company shall earmark sufficient	been set up. Complied.
XII	funds towards capital cost and recurring	-
	1	
		protection measures are kept in a separate
		account and never spend on other purposes.
	Environment and Forests as well as the	
	State Government along with the	
	implementation schedule for all the	
	conditions stipulated herein. The funds so	
	earmarked for environment management/	
	pollution control measures shall not be	
	diverted for any other purpose.	A 0.1 1 1
xiii	A copy of the clearance letter shall be sent	10
	by the project proponent to concerned	<u> </u>
	Panchayat, Zila Parishad/ Municipal	± **
	Corporation, Urban local Body and the	
	local NGO, if any, from whom	
	suggestions/ representations, if any, were	
	received while processing the proposal.	



		[
xiv	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal office of CPCB and SPCB. A copy of Environmental Clearance and Six-monthly compliance status report shall be posted on the website of the company.	Complied.  We have submitted regularly Six-monthly compliance reports along with monitoring results to the concerned authorities, and same will also be posted on the website of the company.
XV	The Environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board asprescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional offices of MoEF &CC by e- mail.	Complied. We have submitted the Environmental Statement report for each financial year on 31st March in Form-V to the Maharashtra Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986. The Sugar Mill & Distillery Environmental Statement reports are enclosed as Annexure No. 11.
xvi	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at http://moef.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional office of the Ministry.	Complied.  We have already published the accordance of Environmental Clearance in two local newspapers. Maharashtra Times on dated 03.09.2017 and Punyanagari on dated 04.09.2017  Newspaper copies are attached as Annexure No 10.
xvii	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	Complied.  We are submitting the Environmental Statement report for each financial year on 31st March, Form-V to the Maharashtra Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986. Sugar with Cogen & Distillery Environmental Statement reports are enclosed as Annexure – 11.
11	The Ministry revoke or suspend the clearances, if implementation of any of the above condition is not satisfactory	Noted and agreed for the same.
12	The Ministry reserves the right to stipulate	Noted and agreed for the same



The above conditions will be enforced, inter-alga under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air Prevention & Control of Pollution) Act, 1981, The Environment (Protection) Act, 1986, The Hazardous Waste (Management, Handling and Trans boundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 read with subsequent		additional conditions, if found necessary.  The company in a time bound manner will implement these conditions.	
	13	enforced, inter-alga under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air Prevention & Control of Pollution) Act,1981, The Environment (Protection) Act, 1986, The Hazardous Waste (Management, Handling and Trans boundary Movement) Rules, 2016 and the Public Liability Insurance	



IV. Compliance status of Environmental Clarence No. J -11011/277/2013-IA II (I) dated 04<sup>th</sup> February, 2015 for Expansion of Sugar Mill (From 4800 TCD to 7500 TCD) and Co-Generation Power Plant (From 14.5 MW TO 30 MW) and setting up of 60 KLPD Molasses based Distillery.

### **SPECIFIC CONDITIONS**

Sr. No.	EC Conditions	Compliance status
1	Environment Clearance accorded is for Molasses based Distillery unit (60 KLPD) and no grain-based distillery unit shall be operated without prior permission from the ministry.	Complied. No Grain based distillery unit is installed.
2	Bag filter / ESP along with stack of adequate height shall be provided to Bagasse fired boiler to control particulate emissions within 50 mg/NM3. At no time, the emission levels shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be started until the control measures are rectified to achieve the desired efficiency.	Complied.  ESP is installed to each Stack along with the adequate Stack height and ensured Particulate emissions are within the limit of 50 mg / Nm3.  Pollution control systems are interlocked with production process.  • Latest Stacks monitoring results are enclosed as Annexure No.— 09  • Continuous Online Monitoring System for Stack emissions has already been installed by the company. The Online data is connected to the MPCB & CPCB Server by the company. The photographs of the same have been incorporated as Annexure 08.
iii	In plant control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling and conveyance of chemicals/materials, multi cyclone separator & water sprinkling system. Dust suppression system including water sprinkling system shall be provided at loading and unloading areas to control dust emissions. Fugitive emissions in the work zone environment, product, raw material storage area, etc. shall be regularly monitored and records shall be maintained. The emissions shall conform to the limits imposed by Maharashtra Pollution Control Board (MPCB.)	<ul> <li>Provided necessary control measures for checking fugitive emissions from all the vulnerable sources like:</li> <li>Water sprinkling system at Bagasse &amp; Coal yard.</li> <li>Water Tankers are used for Water spray for dust suppression.</li> <li>Covered conveyors for transporting Bagasse and for Coal storage.</li> <li>Storage of finished goods in covered sheds. Fugitive emissions are being monitored at Bagasse yard, Distillation House, Cane yard &amp; Sugar Godown. As per monitoring data the emission levels found to be within prescribed limits. Water sprinkling systems, Closed Storage, covered fuel handling System is in place</li> </ul>
iv	The gaseous emissions from D.G set shall be dispersed through adequate stack height as per CPCB guidelines. Acoustic enclosure shall be provided to the D.G. sets to mitigate the noise	Complied.  D.G. Set is used for rare emergency purpose only.  DG set is installed with adequate stack height as per CPCB guidelines. Acoustic enclosure has also



	pollution.	been provided to DG set.
V	The Company shall upload the status of compliance of the stipulated environmental clearance, includingresults of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the regional office of MoEF &CC. The respective Zonal office of CPCB and the MPCB. The levels of PM10, PM2.5, SO2, NOx, CO,HC (Methane) in ambient air shall be monitored and displayed at a convenient location near the main gate and at important public places.	Complied We uploaded on regular basis the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data on our website. The Ambient Air Quality monitoring for PM 2.5, PM10, SO2, NOX, VOC, HC (Methane) & CO has been carried out at four locations within the plant.  AAQM Monitoring results are enclosed as Annexure No. 09. Air quality levels displayed at main gate of the company.
vi	Company shall follow good management practices viz collection of waste yeast sludge from fermentation section in a closed system & proper disposal, reduced volume of effluent by adopting strategic approaches, closed drains carrying Spent Wash to the treatment units, minimization of fugitive emissions, anaerobic treatment, minimum retention treated & untreated Spent Wash in the lagoons, and greenbelt development with suitable plantation in & around the treatment units to mitigate odor from the distillery unit.	<ul> <li>Complied</li> <li>Waste sludge and spent wash are transported through closed pipelines.</li> <li>Anaerobic treatment is not required due to incineration route is adopted.</li> <li>Spent wash is being concentrated in MEE and incinerated in Incineration Boiler. Spent lees and condensate water after treatment in CPU is being recycled back in the process.</li> <li>Concentrated spent wash used directly into the boiler as fuel with minimum retention time.</li> <li>We have developed and maintained 33% Green belt in and around the plant boundary and it helps in reducing the Odour, Noise level, arresting dust and improves the environment in surrounding.</li> </ul>
vii	Pucca approach road to site shall be constructed prior to commencing constructing activity of main distillery to avoid fugitive emissions	Complied.
viii	Total fresh water requirement from Kasari river for Distillery and Sugar Unit along with Cogeneration shall not be exceed 1250 m³/day. Prior permission for the drawl of 1250 m³/day water shall be obtained from the competent authority and submitted to the MoEF & CC Regional office.	Complied.  We have recycled back our CPU and ETP treated water in the process hence fresh water consumption is reduced by 35%.
ix	Spent Wash generation for Molasses shall not exceed 8 KL/KL of alcohol produced (i.e 480 m³ per day). The spent wash from molasses-based distillery should be concentrated in MEE followed by incineration in incineration boiler to achieve Zero Discharge. Spent lease and condensate water after treatment will be recycled back in process. Spent wash shall be	Complied.  Spent wash generation from molasses has not exceeded 8 KL / KL of Alcohol production.  The spent wash from molasses-based distillery is being concentrated in MEE and incinerated in Incineration Boiler. Spent lease and condensate water after treatment is being recycled back in to the process and makeup water for cooling towers.



	stored in impervious puccalagoons with proper lining HDPE and shall be kept in proper condition to prevent groundwater pollution in the storage of spent wash shall not exceed 5 days capacity.	No effluent is being / will be discharged outside the distillery plant premises and Zero Effluent Discharge condition is being followed.  Impervious RCC lagoon with HDPE lining has been provided, having spent wash storage capacity not more than 5 days.
X	Waste water generation from the sugar unit shall not exceed 100 liters per tonne of cane crushed i.e. 750 m³/day. Effluent from sugar unit shall be treated in the effluent treatment plant (ETP). Water quality of treated effluent shall be monitored regularly. In any case, no waste water/treated effluent shall be discharge into river/natural stream. Domestic effluent shall be treated in treatment plant.	1. Waste water generation from the Sugar unit is not exceed 100 lit per Ton of crushed. All the Effluent from Sugar Unit & Co-generation Power Plant is treated in ETP and treated effluent water is recycled / reused in the process, greenbelt development and Irrigation purpose. Treated effluent quality Monitoring results are enclosed as Annexure 09.
		<ol> <li>Online monitoring system for Water quality oftreated effluent has already been installed and data is connected to MPCB &amp; CPCB Server.</li> <li>ETP Flow chart and Photographs of Online monitoring system &amp; ETP has been attached as Annexure No-08.</li> <li>As per the monitoring carried out by MPCB treated effluent quality found to be within the limits prescribed in consent granted by MPCB.</li> <li>Domestic Effluent is being treated in Septic tank &amp; Soak pits and reused for gardening. No any no waste water/ treated effluent shall be discharged into river/ natural stream.</li> </ol>
xi	Adequate numbers of groundwater quality monitoring stations by providing Piezometer around the project area shall be setup. Sampling and trend analysis monitoring must be made on monthly basis and report submitted to SPCB and this ministry. The groundwater quality monitoring for pH, COD, chloride, sulphate and total dissolved solids (TDS) shall be monitored. Sampling and trend analysis monitoring must be made in monthly basis and report submitted to the ministry's Regional office in Bhopal /Nagpur and MPCB.	Complied No ground water withdrawal in the plant premises.  • Installation of modern integrated Evaporation (MEE) system followed by Incinerator Boiler to consume all generated spent wash. Hence no spillage is ensured.  • Construction of pucca RCC lagoon in sugar plant for avoiding any spillage. Ground water analysis report of Well water sample collected nearby the plant is attached as Annexure No 09.
xii	As proposed, no effluent from Sugar, Distillery and Co-generation Power Plant shall be discharged outside the premises and Zero Effluent Discharge conceptshall be followed.	<ul> <li>Complied.</li> <li>Treated effluent from Sugar Plant is used in process, irrigation and green belt development.</li> <li>Treated effluent from Co- generation Power</li> </ul>

xiii	Bagasse storage should be done in sucha way that it does not get air borne or flyaround due to wind. Fly ash shall be stored separately as per CPCB guidelines so that it shall not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing along with the storm water direct exposure of workers to fly ash & dust shall be avoided.	Plant is being recycled into the process.  No effluent is being discharge from Distillery.  No effluent is being / will be discharged outside the plant premises and Zero Effluent discharge condition is being followed.  Complied.  Sugar Plant is a seasonal industry and does not operate in rainy season.  Storage of Bagasse is maintained scientifically with the adoption of water sprinkling system along with covered conveying system.  Fly Ash is being stored separately as per CPCB guidelines.  Ash from the Boiler is utilized in inhouse for Brick manufacturing facility and balance given to the Brick manufacturers.	
xiv	Firefighting system shall be as per the norms and cover all areas where alcohol is produced, handled and stored. Provision of foam system for the firefighting shall be made to control fire from the alcohol storage tank.	Complied.  Full-fledged firefighting / Fire Hydrant system is installed to cover complete Distillery, Sugar & Co-generation power plant.	
xv	Risk assessment shall be carried to assess the fire and explosion risk due to storage of alcohol and report submitted to ministry and its regional office at Bhopal within 6 months.	Complied.  The company has already taken measures towards Alcohol storage and drawing is approved from Petroleum and Explosive Safety organization.	
xvi	Occupational health surveillance program should be undertaken as regular exercise for all the employee. The first aid facility in the occupational health Centre should be strengthened and the regular medical test records of each employee should be maintained separately.	Complied. Company regularly conducts Occupational Health surveillance programme once in year for all the employees. First Aid facilities in the Occupational Health centre is available with trained manpower. Medical records are being maintained at the plant. Sample Health reports have been Attached as Annexure N004.	
xvii	Dedicated parking facility for loading and unloading of material shall be provided in the factory premises. Unit shall develop and implement good traffic management system for their incoming and outgoing vehicles to avoid congestion on the public road.	Complied.  Dedicated parking facility has already provided in the factory premises for loading & unloading of materials. The first IN and first OUT system is ensured by the way of digitization	
xviii	Green belt over 33% of the total project area should be developed within plant premises with at least 10 m wide green belt on all sides along the periphery of the project area, in downward direction, along roadsides etc.	Complied Out of the total plant area of 34.9 Ha, 11.53 Ha (i.e. 33%) has already been developed as Greenbelt/ plantation. Greenbelt developed and its maintenance along	



	selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.	with the road & plant boundary will attenuate Noise level, arrest dust level and improve the environment in surrounding. Native plant species has been planted in consultation with DFO.Photographs has been attached as Annexure No 06.	
xix	All the commitment made the during the public hearing/ public consultation meeting held on 30 <sup>th</sup> July 2014 should be satisfactorily implemented and adequate budget provision should be made accordingly.	Complied	
XX	At least 5% of the total cost of the project should be year marked towards the Enterprise social commitment (ESC) based on local need and action planes with financial and physical breakup/ details should be prepared and submitted to the ministry's regional office at Bhopal. Implementation of such program should be insured accordingly in a time bound manner.	Complied 5 % of the total cost of the project is earmarked towards the Enterprise Social Commitment (ESC) based on need assessment of the nearby villages.  • Socio- Economic development activities being carried out by the company along with the expenditure incurred attached as Annexure No 07.  • Expenditures on ESC activities during the period 1st April 2024 to 30th September 2024 is Rs /-27,99,939  The Photographs are Attached as Annexure-No 07.	
xxi	Provision shall be made for the housing for the construction labor within the site with all necessary infrastructure & facilities such as fuel for cooking, mobile toilets, mobile sewage treatment plants, safe drinking water, medical health care, etc. The housing may be in the form of temporary structure to be removed after completion of the project. All the construction waste shall be managed so that there is no impact on the surrounding environment.	Completed. Construction work is over.	



### **GENERAL CONDITIONS**

Sr. No	EC Conditions	Compliance status
i	The project authorities must strictly adhere to the	Agreed for Compliance.
	stipulations made by the Maharashtra Pollution	Strict adherence to the stipulations made by the
	Control Board (MPCB), State Government and any	Maharashtra Pollution Control Board and State
	other statutory authority.	Government.
ii	No further expansion or modifications in the plant	Agreed for compliance.
	shall be carried out without prior approval of the	No further expansion or modifications should be
	Ministry of Environment and Forests. In case of	carried out in the plant without prior approval of
	deviations or alterations in the project proposal from	the Ministry of Environment and Forest and
	those submitted to this Ministry for clearance, a	Climate & Change.
	fresh reference shall be made to the Ministry to	
	assess the adequacy of conditions imposed and to	
	add additional environmental protection measures	
	required, if any.	
iii	The locations of Ambient Air Quality monitoring stations shall be decided in consultation with MPCB	The locations of Ambient Air Quality
	and it shall be ensured that at least one station each	monitoring stations have been decided in consultation with the MPCB officer &
	is installed in the upwind and downwind direction as	monitoring is being done regularly by MPCB.
	well as where maximum ground level	As per Monitoring data the Air Quality levels
	concentrations are anticipated.	found to be within prescribed limits. AAQM
	concentrations are anticipated.	monitoring reports are attached as Annexure
		No. 09
iv	The overall noise levels in and around the plant area	Acoustic enclosures have been provided. Noise
	shall be kept well within the standards by providing	level monitoring during day and night time was
	noise control measures including acoustic hoods,	carried out and the reports have been attached as
	silencers, enclosures etc. on all sources of	Annexure No 09.
	noise generation. The ambient noise levels shall	
	conform to the standards prescribed under	
	Environment (Protection) Act, 1986 Rules, 1989	
	viz. 75 dBA (day time) and 70 dBA (night time).	
V	The Company shall harvest rainwater from the roof	Complied.
	tops of the buildings and storm water drains to	Rain water from the roof tops of the buildings
	recharge the ground water and use the same water	and stormwater drains is being stored in storage
	for the process activities of the project to conserve	tanks and the same water is used for the process
	fresh water.	activities of the plant to conserve fresh water.
vi.	During transfer of material, spillages shall be	Condition noted.
	avoided and garland drains be constructed to avoid	
	mixing of accidental spillages with domestic	
	wastewater and storm water drains.	
vii.	Usage of Personnel Protection Equipment's by all	Complied.
. ==•	employees/Workers shall be ensured.	r
viii	Training shall be imparted to all employees on	Completed
	safety and health aspects of chemicals handling-	Periodically training to all employees on Safety
	employment and routine periodical medical	& Health aspects is given. The safety
	examinations for all employees shall undertake on	implementing under the supervision of Safety
ļ	regular basis. Training to all employees on handling	department and safety Committee. The
l	regular basis. Training to all employees on handing	department and salety committee. The
	of chemicals shall be imparted.	photographs are attached as <b>Annexure No. 05.</b>



ix	The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.	Completed ESP has been provided for the stack of Cogen plant and Incineration Boiler. MEE has been provided for reducing the spent wash. Effluent Treatment Plant with Online Effluent Quality Monitoring System is in place. Green belt has been developed Water sprinkle system has been provided for controlling the fugitive emissions. Air Cooled condensers have been provided for reducing the water requirement. Regular Environmental quality monitoring is being done.
X	The company shall undertake CSR activities and all relevant measure for improving the socio-economic conditions of the surrounding area.	Completed  > 5 % of the total cost of the project shall be earmarked towards the Enterprise Social Commitment (ESC) based on need assessment of the nearby villages.  > Socio- Economic development activities being carried out by the company along with the expenditure incurred attached as Annexure No 07.  > Expenditures on CSR/ESC activities during the period 1st April 2024 to 30th September 2024 is Rs /-27,99,939  The Photographs are Attached as Annexure-No 07.
xi	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.	-
xii	A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	Complied.  Separate Environmental Management Cell equipped with full-fledged laboratory facilities to carry out the Environmental Management & Monitoring functions has been set up.
xiii	The company shall earmark sufficient funds towards capital cost and recurring cost per Annum to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purpose.	Complied.  The funds earmarked for Environmental protection measures are kept in a separate account and never spend on other purposes.



xiv	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.	A copy of the clearance letter to concerned Panchayat, ZilaParisad / Municipal corporation Urban Local Body & the local NGO has been submitted.
xv	The project proponent shall also submit Six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal office of CPCB and SPCB.  A copy of Environmental Clearance and Sixmonthly compliance status report shall be posted on the website of the company.	We have submitted regularly Six-monthly compliance reports along with monitoring results to the concerned authorities, and same will also be posted on the website of the company.
xvi	The Environmental statement for each financial year ending 31 <sup>st</sup> March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional offices of MoEF & CC by e- mail.	Complied. We have submitted the Environmental Statement Form-V report for each financial year on 31st March, to the Maharashtra Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986. The Sugar Unit & Distillery Unit Environmental Statement reports are enclosed as <b>Annexure No</b> – 11.
xvii	The project proponent shall inform the public that the project has been accorded Environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at http://moef.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional office of the Ministry.	Environmental Clearance in two local newspapers. Maharashtra Times on dated 03.09.2017 and Punyanagari on dated 04.09.2017 <b>Annexure No 10.</b>
xviii	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	Complied.
8	The Ministry revoke or suspend the clearances, if implementation of any of the above condition is not satisfactory	Noted and agreed for the same.



EC Compliance Report April-2024 to September-2024

9	The Ministry reserves the right to stipulate	Noted and agreed for the same
9		Noted and agreed for the same
	additional conditions, if found necessary. The	
	company in a time bound manner will implement	
	these conditions	
10	The above conditions will be enforced,	Noted and agreed for the same
	inter-alia under the provisions of the Water	
	(Prevention & Control of Pollution) Act, 1974, the	
	Air Prevention & Control of Pollution) Act,1981,	
	The Environment (Protection) Act, 1986, Hazardous	
	Waste (Management, Handling and Trans boundary	
	Movement) Rules, 2016 and the Public Liability	
	Insurance Act, 1991 read with subsequent	
	amendments therein.	
11	Environment Clearance is issued for Expansion of	Noted and agreed for the same
	Sugar Mill (From 4800 TCD to 7500 TCD) and	
	Co-Generation Power Plant (From 14.5 MW TO 30	
	MW ) and setting up of 60KLPD Molasses based	
	Distillery.	

----



## CHAPTER No. 03 DETAILS OF ENVIRONMENTAL MONITORING

### 3.1 AMBIENT AIR QUALITY MONITORING

### 3.1.1 Ambient air Quality Monitoring Stations

Ambient air quality monitoring has been carried out Near Co-Gen Boiler area, and Distillery Main Gate, to assess the ambient air quality. This will enable to have analytical understanding about air quality and the changes in the air environment in the study area with respect to the condition prevailing. The locations of the ambient air quality monitoring stations are given in **Table-3.1**: -

Table-3.1.

Details of Ambient Air Quality Monitoring Stations

Sr.	Location	<b>Location Name/</b>	<b>Environmental Setting</b>	Date of
No.	Code	Description	of surrounding	Monitoring
1.	AAQ - 01	Co-gen Boiler Area	Industrial	21.09.2024 to 27.09.2024
2.	AAQ - 02	Distillery Main Gate,	Industrial	21.09.2024 to 27.09.2024

### AAQ - 01: Co-gen Boiler Area

The sampler was placed Co-gen Boiler Area and was free from any obstructions. Surroundings of the sampling site represent industrial environmental setting.

### AAQ - 02: Distillery Main Gate,

The sampler was placed at Distillery Main Gate, and was free from any obstructions. Surroundings of the sampling site represent industrial environmental setting.

### 3.1.2 Ambient Air Quality Monitoring Methodology

Monitoring was conducted in respect of the following parameters:

- Respirable Suspended Particulate Matter (PM<sub>10</sub>)
- Fine Particulate Matter (PM<sub>2.5</sub>)
- Sulphur Dioxide (SO<sub>2</sub>)
- Oxides of Nitrogen (NO<sub>X</sub>)

The duration of sampling of PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub> and NO<sub>X</sub> was 24 hourly continuous sampling per day duration monitoring. The monitoring was conducted for one day at the location. This is to allow a comparison with the National Ambient Air Quality Standards.

The air samples were analyzed as per standard methods specified by Indian Standards (IS: 5182). The techniques used for ambient air quality monitoring and minimum detectable levels are given in **Table-3.2**.

Fine Particulate Sampler instruments have been used for monitoring Particulate Matter 2.5 (PM<sub>2.5</sub> i.e. <2.5 microns), and Respirable Dust Sampler with gaseous sampling attachment was used for sampling Respirable fraction (<10 microns), gaseous pollutants like SO<sub>2</sub>, and NOx.

Table-3.2:
Techniques used for Ambient Air Quality Monitoring

Sr. No	Parameter	Technique	Range of testing /limit of detection
1.	Respirable Suspended Particulate Matter (PM <sub>10</sub> )	Respirable Dust Sampler, with cyclone separator, Gravimetric Method	5.0 - 1200
2.	Fine Particulate Matter (PM <sub>2.5</sub> )	Fine Particulate Sampler, Gravimetric Method	2.0 - 500
3.	Sulphur di Oxide	Modified West and Gaeke	5.0 - 1050
4.	Oxides of Nitrogen	Jacob & Hochheiser	6.0 - 750

#### 3.1.3 Ambient Air Quality Monitoring Results Near Co-gen Boiler Area

The detailed on-site monitoring results of  $PM_{2.5}$ ,  $PM_{10}$ ,  $SO_2$  and  $NO_X$  are presented in **Table-3.3**.

Table-3.3:
Ambient Air Quality Monitoring Results Near Co-gen Boiler Area

Sr. No	Particulars	Protocol	Unit	Result	NAAQS Standard
1	Sulphur Dioxides (SO <sub>2</sub> )	CPCB Guidelines, volume I ,36/2012-13, Page no. 01	μg/m³	18.6	≤ 80
2	Oxides of nitrogen (NO <sub>x</sub> )	CPCB Guidelines, volume I ,36/2012-13, Page no. 07	μg/m <sup>3</sup>	24.3	≤ 80
3	Particulate matters size less than 10 µm (PM <sub>10</sub> )	CPCB Guidelines, Volume I ,36/2012-13, Page no. 11	μg/m³	70.2	≤ 100
4	Particulate matters size less than 2.5 μm (PM <sub>2.5</sub> )	CPCB Guidelines, Volume I ,36/2012-13, Page no. 15	μg/m <sup>3</sup>	35.6	≤ 60

#### 3.1.4 Ambient Air Quality Monitoring Results at Distillery Main Gate,

The detailed on-site monitoring results of  $PM_{2.5}$ ,  $PM_{10}$ ,  $SO_2$  and NOx are presented in **Table-3.4**.

Table-3.4:
Ambient Air Quality Monitoring Results at Distillery Main Gate,

Sr. No	Particulars	Protocol	Unit	Result	NAAQS Standard
1	Sulphur Dioxides (SO <sub>2</sub> )	CPCB Guidelines, volume I ,36/2012-13, Page no. 01	μg/m³	19.2	≤ 80
2	Oxides of nitrogen (NO <sub>X</sub> )	CPCB Guidelines, volume I ,36/2012-13, Page no. 07	μg/m³	23.6	≤ 80
3	Particulate matters size less than 10 µm (PM <sub>10</sub> )	CPCB Guidelines, Volume I ,36/2012-13, Page no. 11	μg/m³	68.9	≤ 100
4	Particulate matters size less than 2.5 µm (PM <sub>2.5</sub> )	CPCB Guidelines, Volume I ,36/2012-13, Page no. 15	μg/m <sup>3</sup>	33.8	≤ 60

## 3.1.5 Discussion on Ambient Air Quality in the Study Area

The value of  $PM_{10}$  at Ambient Air Monitoring at all 02 locations are 70.2  $\mu g/m^3$ , & 68.9  $\mu g/m^3$  respectively which were within permissible limit of 100  $\mu g/m^3$  and  $PM_{2.5}$  levels are 35.6  $\mu g/m^3$  Near Co-gen Boiler Area, and 33.8  $\mu g/m^3$  at Distillery Main Gate, were also observed within permissible limit of 60  $\mu g/m^3$  (for residential, rural and other areas as

stipulated in the National Ambient Air Quality Standards).  $SO_2$  ranges between 34.6  $\mu g/m^3$  to 24.3  $\mu g/m^3$  and  $NO_X$  ranges between 18.6  $\mu g/m^3$  to 19.2  $\mu g/m^3$  was also observed within the corresponding stipulated limits (Limit for  $SO_2$  and  $NO_X$ ; 80  $\mu g/m^3$ ) at all of the 04 monitoring locations. Station wise variation of ambient air quality parameters has been graphically shown in **Figure-3.1 to 3.4**.

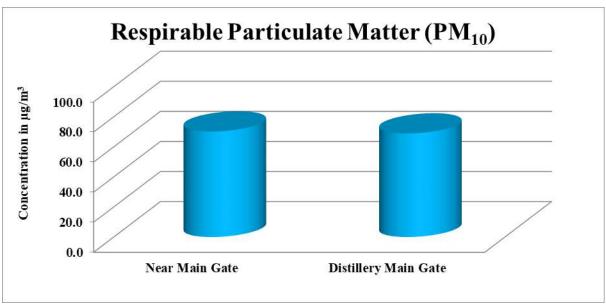


Figure-3.1: Graphs Showing PM<sub>10</sub> Concentration at all sites

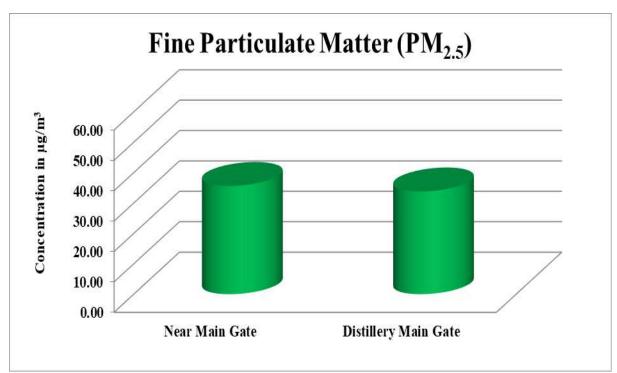


Figure-3.2: Graphs Showing PM<sub>2.5</sub> Concentration at all sites

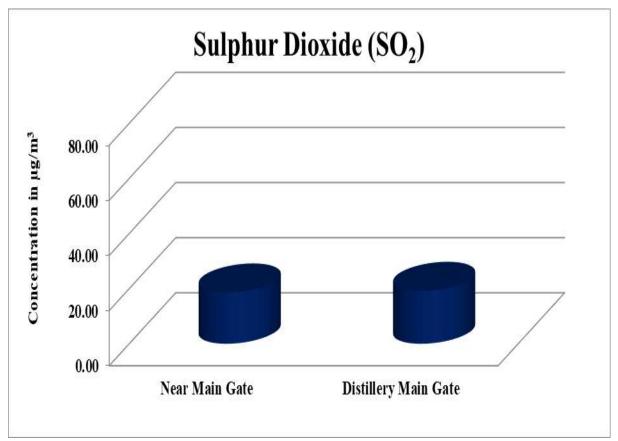


Figure-3.3: Graphs Showing SO<sub>2</sub> Concentration at all sites

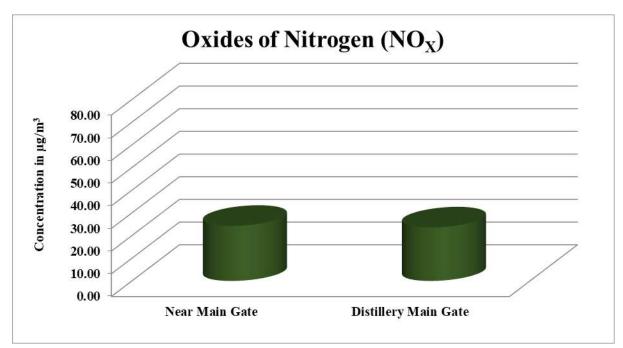


Figure-3.4: Graphs Showing NOx Concentration at all sites

#### 3.2 STACK EMISSION MONITORING

Stack Emission monitoring was carried out by EPA approved Laboratory on date 18.07.2024 for stack.

#### 3.2.1 Stack Emission Monitoring Methodology

Monitoring was conducted in respect of the following parameters:

• Particulate Matter (PM)

The Method used for Stack Emission monitoring and range of testing with CPCB standard are given in **Table-3.5.** 

**Table-3.5. Details of Stack Emission Monitoring Result (Distillery Unit)** 

Sr. No.	Parameter	Unit	Result - 1	Result - 2
1.	SO <sub>2</sub>	$mg/Nm^3$	141	61
2.	Total Particulate Matter	mg/Nm3	44	20

## 3.3 AMBIENT NOISE MONITORING

#### 3.3.1 Ambient Noise Monitoring Locations

The main objective of noise monitoring in the study area is to assess the present ambient noise levels near project site due to various Industrial activities and increased vehicular movement. A preliminary reconnaissance survey has been undertaken to identify the major noise generating sources in the area. Ambient noise monitoring was conducted at 01 locations as given in **Table-3.6**.

**Table-3.6: Details of Ambient Noise Monitoring Station** 

Sr. No	<b>Location Code</b>	Location name and description	Date of Monitoring
1.	NQ - 1	Co-gen Turbine Area	
2.	NQ - 1	Distillery Fermentation	
3.	NQ - 1	Sugar Godown No.5	20/09/2024
4.	NQ - 1	Mill House	
5.	NQ - 1	Boiler House	

#### 3.3.2 Methodology of Noise Monitoring

Noise levels were measured using sound level meter. Noise level monitoring was carried out continuously for 24-hours with one-hour interval starting at 06:00 hrs to 06:00 hrs next day. The noise levels were monitored on working days only. During each hour Leq were directly computed by the instrument based on the sound pressure levels. Monitoring was carried out at 'A' response.

#### 3.3.3 Ambient Noise Monitoring Results

The location wise ambient noise monitoring results is summarized in **Table-3.7**. The noise levels are graphically presented in **Figure-3.5**.

**Table-3.7: Ambient Noise Monitoring Results** 

		Ar	nbient Noise Level	
Sr.	Parameter	Unit	Day Time	Night Time
No.	1 at afficter	Onit	(06:00 AM - 10:00 PM)	(10:00 PM - 06:00 AM)
1			67.1	63.4
2	Equivalent sound		66.4	62.8
3	Equivalent sound level	dB(A)	70.3	66.3
4	ICVEI		73.6	68.7
5			67.5	63.4

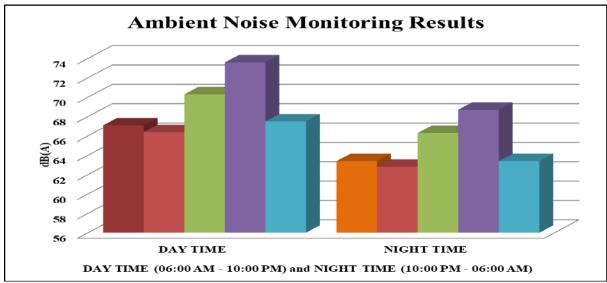


Figure-3.5: Day and Night Time noise Level at all Monitoring Locations Table-3.8: Noise Standards as per CPCB Schedule rule 3(1) and 4(1)

			` '
Area	Category of	Limits in	dB(A) Leq
Code	Area/Zone	Day Time	Night Time
A	Industrial Area	75	70
В	Commercial Area	65	55
С	Residential Area	55	45
В	Silence Zone	50	40

## 3.3.4 Discussion on Ambient Noise Levels in the Study Area

## Day Time Noise Levels (Lday):

The day time noise level at monitoring station was found Max. 73.6 dB(A), which is within limits prescribed for industrial area i.e. 75 db (A).

#### **Night Time Noise Levels (Lnight):**

The night time noise level at monitoring station was found Max. 68.7 dB(A), which is within limit prescribed for industrial area i.e. 70 dB (A).

## 3.4 GROUND WATER QUALITY MONITORING

#### 3.4.1 Ground water Quality Monitoring Locations

Keeping in view the importance of ground water, sample of ground water was collected from the project site for the assessment of impacts of the project on the groundwater quality.

Water sample was collected from the project site. The sample was analyzed for various parameters to compare with the standards for Ground water as per IS: 10500 for Groundwater sources. The details of water sampling locations are given in **Table-3.9**.

**Table-3.9: Details of Water Quality Monitoring Station** 

Sr. No	Location Code	Location name and description	Date of Monitoring
1.	GW - 01	Well Water	20 <sup>th</sup> September, 2024

#### 3.4.2 Methodology of ground water Quality Monitoring

Sampling of ground water was carried out on 20.09.2024. Samples were collected as grab sample and sampling forms are filled in as per the sampling plan. The preservative sample were properly added to preserve as per standard operating procedures (SOP) and stored immediately in ice boxes, which were ensured for appropriate temperatures. Sample for chemical analysis was collected in polyethylene carboys. Sample collected for metal content were acidified to <2 pH with 1 ml HNO<sub>3</sub>.

Soon after the completion of sampling, chain of custody sheets for the samples are filled in and then they were transported by road to Environmental & Technical Research Centre, Lucknow for further analysis. Proper care was taken during packing and transportation of samples. All the samples reached the central laboratory within the holding times for different parameters. After ensuring the same the samples were forwarded immediately for analysis.

The samples were analyzed as per the standard procedures specified in 'Standard Methods for the Examination of Water and Wastewater' published by American Public Health Association (APHA) and CPCB. The analytical techniques and the test methods adopted for testing of ground water are given in **Table-3.10**.

#### 3.4.3 Ground water Quality Monitoring Results

The detailed Ground water quality monitoring results are presented in **Table-3.10**.

Table-3.10:
Ground water Quality Results at ell Water (September, 2024)

Parameter	Result	Unit(s)	Standard Method
		Physical Parame	ter
Turbidity	<0.1	NTU	APHA 2130 B24 <sup>th</sup> Edition: 2023
TDS	252	mg/lit	APHA 2540 C 24 <sup>th</sup> Edition: 2023
Color	<5	Hazen	APHA 2120 B 24 <sup>th</sup> Edition:2023
Odour	Agreeable	-	API-IA 2150 24 <sup>th</sup> Edition:2023
Taste	Agreeable	-	APHA 2160 C 24 <sup>th</sup> Edition:2023
Conductivity	385	um/cm	APHA 2510 B 24 <sup>th</sup> Edition:2023
		Chemical Parame	eter
рН	7.6		APHA 4500 B 24 <sup>th</sup> Ed: 2023
Total Hardness	147	mg/lit	APHA 2340 C 24 <sup>th</sup> Ed: 2023
Sulphate	41	mg/lit	APHA 2340 C 24 <sup>th</sup> Ed: 2023

Free Residual	0.2	mg/lit	EPA 334.0,
Chlorine			
Chloride	132	mg/lit	APHA 4500-CI-B 24 <sup>th</sup> Ed: 2023
Calcium (as Ca)	12.8	mg/lit	APHA 3500-Ca B 24 <sup>th</sup> Ed: 2023
Magnesium (as Mg)	14.6	mg/lit	IS 3025 (Part 46): 2023
Total Alkalinity	125	mg/lit	APHA 2320 B 24 <sup>th</sup> Ed: 2023
		<b>Elemental Analy</b>	rsis
Iron as Fe	0.07	mg/lit	EPA200.7

## 3.5 Water Analysis ETP Outlet Monitoring

The sampling and analysis of ETP outlet was done on month April 2024 the monthly results are as under.

**Table 3.11: ETP outlet Monitoring Result** 

Test Parameter	Results	MPCB Limit	Unit	Standard Method
рН	7.7	5.5-8.5		APHA 4500 H+, B 24 <sup>th</sup> ED:2023
Suspended Solid	58.7	<100	mg/l	APHA 2540 D 24 <sup>th</sup> ED:2023
Total Dissolved Solid	1080	<2100	mg/l	APHA 2540 C 24 <sup>th</sup> ED:2023
Chemical Oxygen Dissolved (COD)	80	<250	mg/l	US-EPA 410.1
Biological Oxygen Dissolved (BOD) at 270C for 3 days	24	<100	mg/l	USEPA NERL 405.1
Oil & Grease	-	-	mg/l	APHA 5520 D 24 <sup>th</sup> ED:2023
Chloride as Cl	238	<600	mg/l	APHA 4500-CI-B 24 <sup>th</sup> Edition:2023
Sulphate as SO4 <sup>2</sup>	302	<1000	mg/l	APHA 4500-S04 E 24 <sup>th</sup> ED:2023

\_\_\_\_

#### MPCB CONSENT TO OPERATE FOR SUGAR 9000 TCD &COGEN 32 MW

#### MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010706/24010437 Fax: 24023516 Website: http://mpcb.gov.in Email: cac-cell@mpcb.gov.in



Kalpataru Point, 2nd and 4th floor, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E), Mumbai-400022

Date: 08/12/2023

No:- Format1.0/CAC/UAN No.MPCB-CONSENT-0000174240/CR/2312000887

To.

Dalmia Bharat Sugar and Industries Ltd. Sugar unit-Asurle-Porle,

1746,1748 to 1756,Asurle-Porle,,Tal.Panhala,Dist.Kolhapur.

Renewal of Consent for 9000 TCD sugar unit & 32 MW co-gen unit.

Sub: Ref:

 Renewal of consent granted by the Board vide .No. Format1.0/CAC/UAN No.MPCB-CONSENT-0000141171/CR-2211001043 dtd. 14.11.2022 valid up to 31.07.2023.

2. Minutes of CAC Meeting dtd. 26.09.2023.

Your application No.MPCB-CONSENT-0000174240 Dated 22.06.2023

For: grant of Consent to Renewal under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 and Rule 18(7) of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- 1. The Consent to Renewal is granted upto: 31.07.2026
- The capital investment of the industry is Rs.Rs. 387.2648 Crs (Existing -384.4276 Crs) Crs. (As per C.A Certificate submitted by industry).
- 3. Consent is valid for the manufacture of:

Sr No	Product	Maximum Quantity	UOM
l	Sugar	36450	MT/M
2	Electricity	32	MW
3	Molasses	10800	MT/M
4	Pressmud	10800	MT/M
5	Bagasse	78300	MT/M

- 3. The Cane crushing capacity of Sugar unit shall not exceed 9000 TCD
- 4. Conditions under Water (P&CP) Act, 1974 for discharge of effluent:

Sr No	Description	Permitted in CMD	Standards to	Disposal
1.	Trade effluent	1000	As per Schedule -I	100 CMD is recycled and 900 CMD on land for irrigation

Dalmia Bharat Sugar and Industries Ltd. Sugar Unit- Asurle-Porle Dist. Kolhapur/CR/UAN No.MPCB-CONSENT-0000174240/Indus-Id.9627 (08-12-2023 02:25:42 pm) /QMS.PO6\_F02/00

Page 1 of 10



Annexure No- 1

#### MPCB CONSENT TO OPERATE FOR DISTILLERY 120 KLPD.

#### MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010706/24010437 Fax: 24023516

Website: http://mpcb.gov.in Email: cac-cell@mpcb.gov.in



Kalpataru Point, 2nd and 4th floor, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E), Mumbai-400022

Date: 11/11/2022

RED/L.S.I (R60)

No:- Format1.0/CAC/UAN No.MPCB-CONSENT-0000144104/CR/2211000824

To,

Dalmia Bharat Sugar and Industries Ltd Distillery Unit 1764,1765,1852,1855 of Asurle- Porle, Panhala,Kolhapur.



Sub: Renewal of Consent for 120 KLPD Distillery unit.

Ref:

- Renewal of consent granted by the Board vide no. Format1.0/CAC/UAN No. MPCB- CONSENT-0000122608/CO/2112000670, dated 13.12.2021.
- 2. Minutes of CAC Meeting dtd. 29.09.2022.

Your application No.MPCB-CONSENT-0000144104 Dated 19.07.2022

For: Consent to Renewal under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- 1. The consent to renewal is granted for a period up to 31/08/2025
- The capital investment of the project is Rs.96.7636 Crs. (As per C.A Certificate submitted by industry )
- 3. Consent is valid for the manufacture of:

Sr No	Product	Maximum Quantity	иом
Proc	ducts		
1	Rectified Spirit /Extra Neutral Alcohol/Ethanol	120	KL/D

Capacity of Distillery shall not exceed 120 KLPD

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr No	Description	Permitted (in CMD)	Standards to	Disposal Path
1.	Trade effluent	960	As per Schedule-I	MEE & Incineration Boiler to achieve ZLD.
2.	Domestic effluent			On land for gardening

Dalmia Bharat Sugar and Industries Ltd - Distillery Unit./CR/UAN No.MPCB-CONSENT-0000144104 (11-11-2022 10:55:07 am) /QMS.PO6\_F02/00

Page 1 of 8



#### Annexure No- 2

#### **ENVIRONMENT CLERENCE No:**

#### EC vide letter No. J -11011/305/2016-IA II (I) dated 09th May, 2024.



# File No: J-11011/305/2016-IA-II (1) Government of India Ministry of Environment, Forest and Climate Change IA Division \*\*\*



Dated 09/05/2024



To,

Sh. Pradcep Mittal

M/s DALMIA BHARAT SUGAR AND INDUSTRIES LIMITED

11th & 12th Floors, Hansalaya Building, 15, Barakhamba Road, New Delhi , NEW DELHI, DELHI, ,

110001

gupta.naveen@dalmiabharat.com

Subject:

Expansion of Distillery (120 KLPD Molasses/Cane juice/Cane syrup) to (250 KLPD Molasses/Cane juice/Cane syrup/Grain) by addition of 130 KLPD Cane juice/Cane syrup/Grain and Sugar Mill (9000 TCD to 12000 TCD) at Village Asurle-Porle, Tehsil Panhala, District Kolhapur, Maharashtra by M/s. Dalmia Bharat Sugar and Industries Limited, Unit-Shri Datta Asurle-Porle - Consideration of Environment Clearance reg.

Sir/Madam,

This is in reference to your application for Grant of EC under the provision of the EIA Notification 2006-regarding in respect of project Expansion of Distillery (120 KLPD Molasses/Cane juice/Cane syrup) to (250 KLPD Molasses/Cane juice/Cane syrup/Grain) by addition of 130 KLPD Cane juice/Cane syrup/Grain and Sugar Mill (9000 TCD to 12000 TCD) at Village Asurle-Porle, Tehsil Panhala, District Kolhapur, Maharashtra by M/s Dalmia Bharat Sugar and Industries Limited, Unit- Shri Datta Asurle-Porle submitted to Ministry vide proposal number IA/MH/IND2/459528/2024 dated

2. The particulars of the proposal are as below:

(i) EC Identification No. EC24C2503MH5727755N (ii) File No. J-11011/305/2016-IA-II (I)

(iii) Clearance Type EC (iv) Category B2

(v) Project/Activity Included Schedule No. 5(g) Distilleries,5(j) Sugar Industry

(vi) Sector Industrial Projects - 2

Expansion of Distillery (120 KLPD Molasses/Cane juice/Cane syrup) to (250 KLPD Molasses/Cane

(vii) Name of Project juice/Cane syrup/Grain) by addition of 130 KLPD
Cane juice/Cane syrup/Grain and Sugar Mill (9000

Cane juice/Cane syrup/Grain and Sugar Mill (90 TCD to 12000 TCD) at Village Asurle-Porle,

IA/MH/IND2/459528/2024

Address: IA Division, Ministry of Environment, Forest and Climate Change, Indira Paryavaran Bhawan, Jor Bagh New Delhi - 110003 Page 1 of 14

Annexure No- 2

## 2.ENVIRONMENT CLERENCE No:

## EC vide letter No. J -11011/305/2016-IA II (I) dated 04th August, 2021.



#### File No. J-11011/305/2016-IA II(I)

Government of India Ministry of Environment, Forest & Climate Change Impact Assessment Division

> Indira Paryavaran Bhawan, Jal Wing, 3<sup>rd</sup> Floor, Aliganj, Jor Bagh Road, New Delhi-110 003

> > Dated:04th August, 2021

To,

M/s. Shri Datta Sakhar Karkhana (A unit of M/s Dalmia Bharat Sugar and Industries Limited), Village Asurle-Porle, Tehsil Panhala, District Kolhapur, Maharashtra.

Sub: Expansion of Molasses Based Distillery from 75 KLPD to 120 KLPD using molasses/ sugarcane juice/ sugarcane syrup within the existing Sugar Complex plant premises by M/s. Shri Datta Sakhar Karkhana (A unit of M/s Dalmia Bharat Sugar and Industries Limited) located at Village Asurle-Porle, Tehsil Panhala, District Kolhapur, Maharashtra - Consideration of Environment Clearance reg.

Sir,

This has reference to your online proposal no. IA/MH/IND2/208506/2021, dated 08<sup>th</sup> April, 2021 for environmental clearance to the above mentioned project.

- 2. The Ministry of Environment, Forest and Climate Change has examined the proposal for Environmental Clearance (EC) to the project under the MoEFCC Notification S.O. 980(E) dated 02nd March, 2021 to the project for Expansion of Molasses Based Distillery from 75 KLPD to 120 KLPD using molasses/ sugarcane juice/ sugarcane syrup within the existing Sugar Complex plant premises by M/s. Shri Datta Sakhar Karkhana (A unit of M/s Dalmia Bharat Sugar and Industries Limited) located at Village Asurle-Porle, Tehsil Panhala, District Kolhapur, Maharashtra.
- 3. All Molasses based distilleries >100 KLPD are listed at S.N. 5(g) under category "A" of Schedule of Environment Impact Assessment (EIA) Notification dated 14<sup>th</sup> Sep, 2006 and as amended on 13<sup>th</sup> June, 2019 and are appraised at Central Level by Expert Appraisal Committee (EAC). As per the MoEFCC Notification S.O. 345(E) dated 17<sup>th</sup> January 2019 & extension of notification S.O. 750 (E) dated 17<sup>th</sup> February 2020 and S.O. 980(E) dated 02<sup>nd</sup> March, 2021, a special provision in the EIA Notification, 2006 is made, wherein for all applications made for expansion projects of sugar manufacturing or Distilleries, having Environmental Clearance for present industrial operation and intend to produce ethanol for blending with petrol under EBP Program shall be appraised by EAC or SEAC as per the procedure

Annexure No -2

## **3.ENVIRONMENT CLERENCE No:**

## EC vide letter No. J -11011/305/2016-IA II (I) dated 10th August, 2017.

F. No.J-11011/305/2016-IA II (I)
Government of India
Ministry of Environment, Forest and Climate Change
(Impact Assesment Division)

Indira Paryavaran Bhawan Jor bagh Road, Delhi - 3 Dated: 10<sup>th</sup> August, 2017

To,

M/s Shri Datta Sakhar Karkhana, Hansalaya Building, 11<sup>th</sup> & 12<sup>th</sup> Floor, 15, Barakhamba Road, **New Delhi** -1

Sub: Expansion of Molasses Based Distillery (60 KLPD to 75 KLPD), Sugar Mill (7500 TCD to 9000 TCD) and Co-Generation Power Plant (30 MW to 32 MW) at Village Asurle-Porle, Tehsil Panhala, District Kolhapur (Maharashtra) by M/s Shri Datta Sakhar Karkhana - Environmental Clearance - reg.

Ref: Online proposal no. IA/MH/IND2/58477/2016 dated 25th April, 2017.

Sir,

This has reference to your online proposal no. IA/MH/IND2/58477/2016 dated 25<sup>th</sup> April, 2017 along with project documents including Form 1, Terms of References, Prefeasibility Report and EIA/ EMP report regarding above mentioned project.

- 2. The Ministry of Environment, Forest and Climate Change has examined the proposal for expansion of Molasses Based Distillery (60 KLPD to 75 KLPD), Sugar Mill (7500 TCD to 9000 TCD) and Co-Generation Power Plant (30 MW to 32 MW) at Village Asurle-Porle, Tehsil Panhala, District Kolhapur (Maharashtra) by M/s Shri Datta Sakhar Karkhana (A Unit of Dalmia Bharat Sugar & Industries Ltd).
- The details of the products presently manufactured and after the proposed expansion are reported to be as under:-

Units	Product	Existing Capacity	Proposed Capacity	Total Capacity after Expansion
Distillery	Ethanol/ RS/ ENA	60 KLPD	15 KLPD	75 KLPD
Sugar Mill	Sugar	7500 TCD	1500 TCD	9000 TCD
Co-generation Power Plant	Power	30 MW	2 MW* (Incidental generation by Incineration Boiler)	32 MW

\*<u>Note</u>: There is no proposal to increase power generation capacity. However, only incidental power generation due to spent wash in incineration route as recommended by Honorable Ministry will result into power generation in the tune of 2 MW.

**4.** Existing land area is 34.9 ha. Expansion will be done in existing plant premises, no additional land will be required. Industry has already developed greenbelt in an area of 33 % i.e. 11.53 ha out of 34.9 ha of total area. The estimated project cost is Rs 60 Crores.



Annexure No -2

## **4.ENVIRONMENT CLERENCE No:**

## EC vide letter No. J -11011/277/2013-IA II (I) dated 04th Feb. 2015.

F. No. J-11011/277/2013- IA II (I)

Government of India

Ministry of Environment, Forests and Climate Change
(I.A. Division)

Indira Paryavaran Bhawan Aliganj, Jorbagh Road, New Delhi -110003

E-mail: lk.bokolia@nic.in Telefax: 011: 2469 5401 Dated 4<sup>th</sup> February, 2015

To.

Shri Pankaj Rastogi, Executive Director M/s Dalmia Bharat Sugar & Industries Ltd. Hansalaya Building, 11<sup>th</sup> & 12<sup>th</sup> Floor, 15, Barakhamba Road, New Delhi-110001

E-mail: rastogi.pankaj@dalmiasugar.com FAX:011-23313303

Subject: Expansion of Sugar Mill (from 4800 TCD to 7500 TCD) and Co-Generation Power Plant (from 14.5 MW to 30 MW) and Setting Up of 60 KLPD Molasses based Distillery at Village Asurle-Porle, Tehsil Panhala, District Kolhapur, Maharashtra by M/s Shri Datta Sakhar Karkhana (M/s Dalmia Bharat Sugar & Industries Ltd.)-regarding Environmental Clearance.

Ref.: Your letter no. SDSK/MoEF/EDS/03 dated 1st October, 2014.

Sir.

This has reference to your letter dated 1<sup>st</sup> October, 2014 alongwith project documents including Form I, Terms of References, Pre-feasibility Report, EIA/EMP Report alongwith Public Hearing Report and subsequent communication vide your letters dated 30<sup>th</sup> October, 2014 and 20<sup>th</sup> November, 2014 on the above mentioned subject.

- 2.0 The Ministry of Environment, Forests and Climate Change has examined the application. It is noted that proposal is for expansion of Sugar Mill (from 4800 TCD to 7500 TCD) and Co-Generation Power Plant (from 14.5 MW to 30 MW) and Setting Up of 60 KLPD Molasses based Distillery at Village Asurle-Porle, Tehsil Panhala, District Kolhapur, Maharashtra by M/s Shri Datta Sakhar Karkhana (M/s Dalmia Bharat Sugar & Industries Ltd. Protected Forests (9 Nos.) are located within 10 Km distance. It is reported that no national park/wildlife sanctuary/biosphere reserve/tiger reserve/ elephant reserve is located within 10 Km distance. Kasari River and Panchganga River are flowing at a distance 2.5 km and 5.5 km respectively. Total plot area is 86 acres of which 33% of area is earmarked for greenbelt. Cost of project is Rs. 190 Crores. Out of which Rs. 28 Crore and Rs. 2 Crore per annum are earmarked for capital cost and recurring cost per annum for pollution control measures. No of working days of sugar mill, distillery and power plant will be 160 days, 270 days and 330 days respectively.
- 3.0 ESP alongwith stack of adequate height will be provided to bagasse and 15% coal & biogas fired boiler and concentrated spentwash fired boiler (22TPH) to control particulate emissions. Total fresh water requirement will be increased from 700 m3/day to 1250 m3/day during cane crushing season while during offseason water requirement will be increased from 700 m3/day to 1024 m3/day after expansion and source of water supply will be surface water (i.e. Kasari River). Spent wash will be concentrated in MEE and incinerated in incineration boiler. Spentlees and condensate water after treatment will be recycled back in process. Effluent from sugar unit will be treated in ETP and treated effluent will be recycled/freused in the process. ETP capacity of sugar unit will be







## **Annexure No-3**

## The River Water Lifting Agreement copy



महाराष्ट्र शासन जलसंपदा विभाग कोल्हापूर पाटबंधारे विभाग (उत्तर), सिंचन भवन, ताराबाई पार्क कोल्हापूर पिन- ४१६००३



े १३१-२६५४७३६ फॅक्स- ०२३१-२६५४७३५ ई मेल - cckidkop@gmail.com फिल्को चिम्मामिसमा २२५५९ दि. □ 8 JUN 2021 जा.क. कोपाबि(उ)/ बिगरसिचन/ ३२५३ /२०२१

श्री. दत्त सहकारी साखर कारखाना (दत्त दालिमया भारत शुगर्स )

आसुलें पोलें ता.पन्हाळा जि.कोल्हापूर

पिन-४१६२२९

विषय: बिगर सिंचन प्राहक सहा वर्षीय करारनामा नुतनीकरास मंजुरी मिळणेबाबत. (सन २०२१-२०२७ करिता दि. ०१/०७/२०२१ पासून दि.३०/०६/२०२७)

१) सिंचन/काअ-२/मुदका/६९५३/ २११९, दि. २९/४/२००२ २) शासन परिपत्रक क्र. बिपापु१००१/(७१३/२००१)सिंव्य(धो)/दिनांक ११/०३/२००३

२) तासने परिपन्नक के. पापव-२०१५/(रा.क्रा४०)(राज्य (ग्रा/स्वाग)(राज्य (राज्य राज्य राज्य राज्य राज्य राज्य राज्य ३)शासन परिपन्नक के. पापव-२०१५/(राक्र ८८/२०१५)(संब्य(महस्यूल) दि, २१/०४/२०१६ ४) शासन निर्णय के. पापव-२०१५/(राक्र ८८/२०१५)(संब्य(महस्यूल) दि, २१/०४/२०१६ ५) महाराष्ट्र जलसंपती नियमन प्राधिकरण यांचा आदेश के.१/२०१८ दिनांक ११/०१/२०१८.

६)विभागीय कार्यालयाचे पत्र जा.क्र. कोपावि(उ)/ बिगरसिचन/३०२४ दिनांक २०/०५/२०२१

उपरोक्त संदर्भिय विषयांकित प्रकरणी आपणास राधानगरी प्रकल्पावरील कासारी नदीमधून सहा वर्षाकरिता घरगुती प्रयोजनासाठी ०.०४८ द.ल.घ.मी व औद्योगिक कारणासाठी o.१७o द.ल.घ.मी अस<u>ा एकून o.२१८o द.ल.घ.मी</u> इतका पाणी कोटा मंजूर असुन आपण केलेल्या विनंती अर्जानुसार आपला **सन २०२१-२०२७ करिता दि. ०१/०७/२०२१ पासून दि.३०/०६/२०२७** या कालावधीचा करारनामा खालील अटींच्या अधिन राहून मंजुर करणेत येत आहे. तसेच त्याची एक प्रत आपले माहितीसाठी सोबत देणेत येत आहे.

१) संस्थेस बिगर सिंचन पाणी वापराकरीता इलेक्ट्रॉनिक वॉटर मीटर बसविणे बंधनकारक असून सदर मीटरचे लॉगबुक नोंदी ठेवणे व\_पाण्याचे मोजमापासाठी बसविणेत आलेल्या इलेक्ट्रानिक वॉटर मीटर चे फ्लो मीटर कॅलिब्रेशनचे प्रमाणपत्र सादर करणे आवश्यक आहे

२) जलसंपदा विभाग शासन निर्णय क्र. पापव-२०१५/(प्रक्र ८८/२०१५)/सिंव्य(महसूल) दि. २१/०४/२०१६ अन्वये आपल्या संस्थेचे सांडपाणी विसर्जित करताना सांडपाण्याची गुणवत्ता महाराष्ट्र प्रदुषण नियंत्रण मंडळाकडून दर महिन्याला तपासून प्रदूषण होत नसल्याबायतचे प्रमाणपत्र जलसंपदा विभागास देणे बंधनकारक राहील

३) संस्थेची योजना कार्यान्वित झालेनंतर अट क्र. २ मध्ये नमुद केलेनुसार प्रमाणपत्र सादर न केलेस तीन महिण्यापर्यंत ५ % जादा दराने पाणीपट्टी आकारणी करणेत येईल व तिस-या महिण्याच्या शेवटी पाणी पूरवटा खंडीत करणे बाबत कार्यवाही करणेत येईल.

४) उपरोक्त मंजूरी ही पूर्वनियोजित असलेमूळे मंजूर परिमाण किंवा त्या कालावधीचा प्रत्यक्ष पाणी वापर या पैकी जादा असणा-या परिमाणास आकारणी करणेत येईल.व पुढील आगामी वर्षासाठी पाणी कोटा आरक्षित करणेकामी 💌 १०००/- मुद्रांकावर ३० जून पुर्वी वार्षिक करारनामा करणे आवश्यक आहे.

CORAJESHAERI CHORPADIONID NORTHWEIRERIA HE WITTE

५) शासनामार्फत बेळोबेळी निर्गमित होणारे विगर सिंचन विषयक निर्णय व मृळ परबान्यातील अटी आपल्यावर वधनकारक राहातील याची कृपया नॉद घ्यावी.

सदरथा सहा वर्षांचा करारनामा सन २०२१-२०२७ करिता दि. ०१/०७/२०२१ पासून दि.३०/०६/२०२७ या कालावधीकरिता लागू राहील.

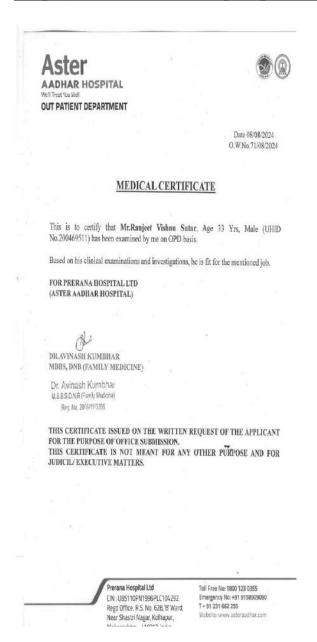
> कार्यकारी अभियंता कोल्हापूर पाटबंघारे विभाग(उत्तर) कोल्हापुर

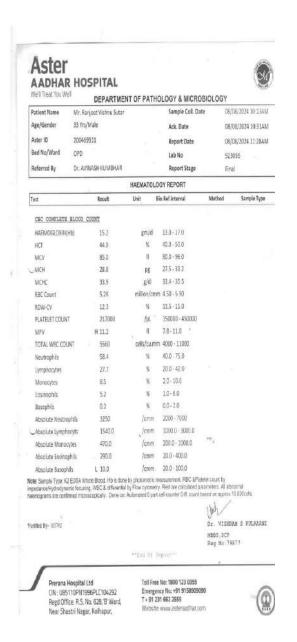
सहायक अभियंता श्रेणी -१,पंचगंगा पाटबंधारे उपविभाग,कोल्हापूर यांना माहितीसाठी व पुढील



#### Annexure No.4

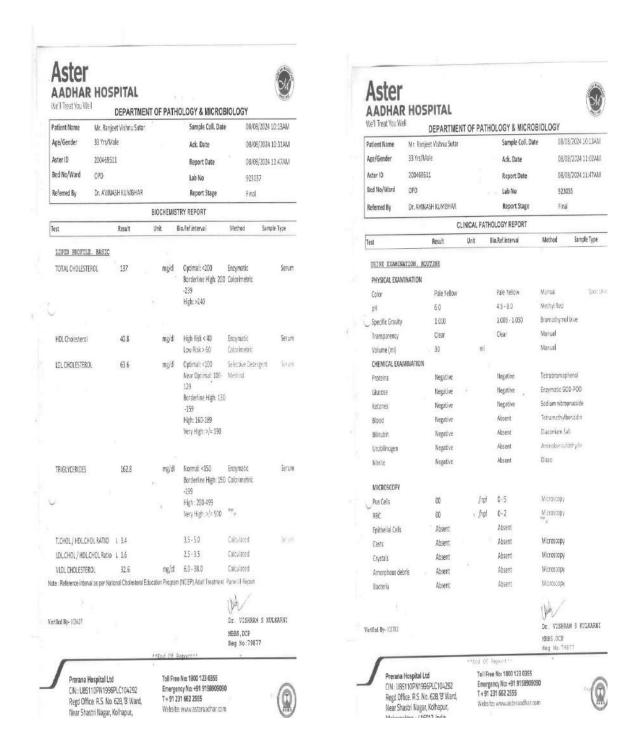
## **Employee Health Check-up Report copy**





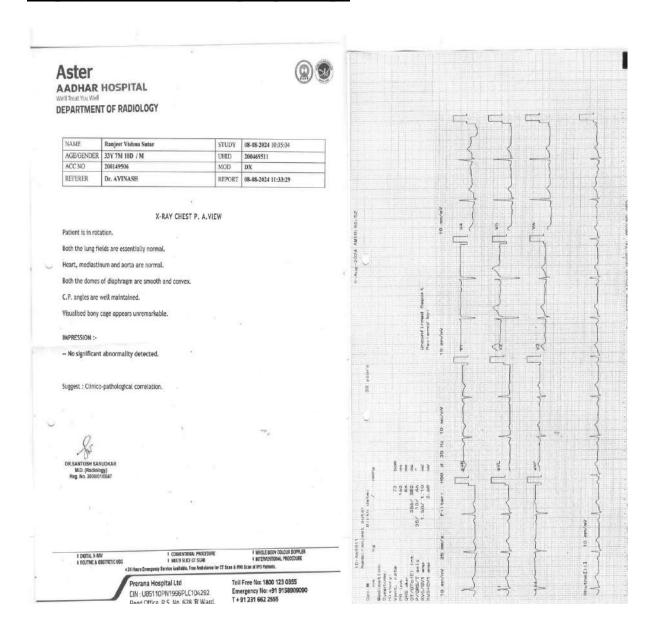


# **Employee Health Check-up Report copy**





## **Employee Health Check-up Report copy**





## **Safety & Health Training Photographs:**





"Basic life support Training"







"Mock Drill and Emergency Response Training."





# **Photographs showing Existing Greenbelt Development**









## **Massive Tree Plantation Program**



Details of expenditures on CSR & ESC activities during the period 1st April 2024 to 30th September 2024.

	Dal	mia Bharat Sugar and Industries Ltd. Asurle Porle, Kolhapur					
		, , ,					
	/ESC Activities C	onsolidated Expenditure Details from 01.04.2024 to 30.09.2024					
Sr.	Programme	Activities	Expenditure				
No.			(Lakh)				
	Environment	1 1st Phase Support high yield variety CO86032 sugarcane seedlings	2.5				
1	(Energy	for core area farmers					
	Conservation)	2. Installation safe drinking water RO plants numbers of 3 villages.	3.0				
		Total	5.5				
2	Community	1. Support Backyard poultry birds for 100 Households	1.2				
	(Skill training	2. Distributed Silage Bags- Maximize milk quality and Quantity	2.065				
	and Livelihood)	3. Gram Parivartan Project- 1st Phase Support Agricultural power spray	2.03				
	Livelinood)	pumps for 145 farmers of our core area villages					
		4. Gram Parivartan project Misc.expenses	0.92177				
		5. DIKSHa Skill training center	6.666				
		Total	12.88277				
3	Social	1.School Painting- White wash for near by village schols	0.99975				
3	Social Development	<ul><li>1.School Painting- White wash for near by village schols</li><li>2.Support E -Learning set up for No.s f 8 High schools in our factory</li></ul>	0.99975 3.84249				
3							
3		2.Support E -Learning set up for No.s f 8 High schools in our factory					
3		2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools	3.84249				
3		2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools     3.Anganwadi BaLa Painting work (Speaking Walls)	3.84249				
4		2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools  3.Anganwadi BaLa Painting work (Speaking Walls)  4.HP Wow bus for computer training to villagers and students.	3.84249 2.0 1.42638				
	Development	2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools  3.Anganwadi BaLa Painting work (Speaking Walls)  4.HP Wow bus for computer training to villagers and students.  Total	2.0 1.42638 8.26862				
	Development	2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools  3.Anganwadi BaLa Painting work (Speaking Walls)  4.HP Wow bus for computer training to villagers and students.  Total  1.Organise veterinary camps .	2.0 1.42638 <b>8.26862</b> 0.20				
	Development	2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools  3.Anganwadi BaLa Painting work (Speaking Walls)  4.HP Wow bus for computer training to villagers and students.  Total  1.Organise veterinary camps .  2.Organise general health checkup camps for villagers	2.0 1.42638 <b>8.26862</b> 0.20 0.50				
4	Development  Health  Programme Execution	2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools  3.Anganwadi BaLa Painting work (Speaking Walls)  4.HP Wow bus for computer training to villagers and students.  Total  1.Organise veterinary camps .  2.Organise general health checkup camps for villagers  Total	2.0 1.42638 8.26862 0.20 0.50 0.70				
4	Development  Health  Programme	2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools  3.Anganwadi BaLa Painting work (Speaking Walls)  4.HP Wow bus for computer training to villagers and students.  Total  1.Organise veterinary camps.  2.Organise general health checkup camps for villagers  Total  Overhead cost including retainers' fees, communication, travelling and	3.84249  2.0 1.42638  8.26862 0.20 0.50  0.70 0.648				
4	Development  Health  Programme Execution	2.Support E -Learning set up for No.s f 8 High schools in our factory surrounding village schools  3.Anganwadi BaLa Painting work (Speaking Walls)  4.HP Wow bus for computer training to villagers and students.  Total  1.Organise veterinary camps.  2.Organise general health checkup camps for villagers  Total  Overhead cost including retainers' fees, communication, travelling and	2.0 1.42638 8.26862 0.20 0.50 0.70				

(Rupees Twenty Seven Lakhs Ninety Nine Thousand and Thirty Nine Only)

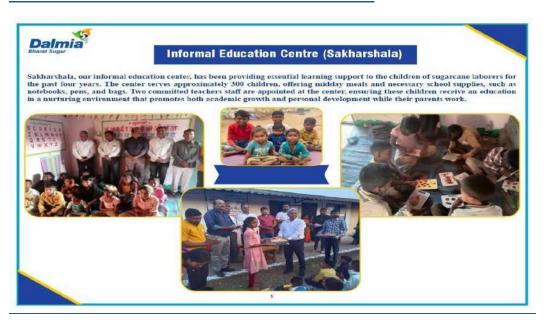


## **Medical Check-up Camps for villagers:**

We have organized the free Medical check-up camp at Majagaon Villagers. Total Numbers of 93 Farmers area benefited from this camp.



## Informal Education Centre for children's.





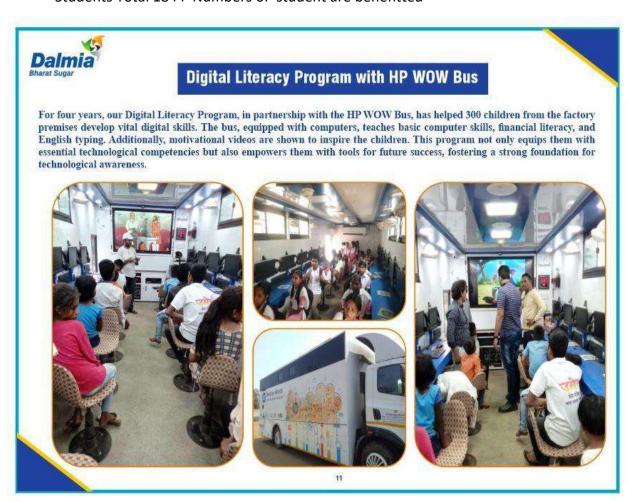
Our Cane Harvesting & Transport Labour children's are benefitted through the Initiative taken with the help of "Umed" Foundation".





## **HP World On Wheel Bus**

➤ HP <u>World On Wheel Bus</u> (Wow Bus ) for computer training of rural area Students Total 1844 Numbers of student are benefitted

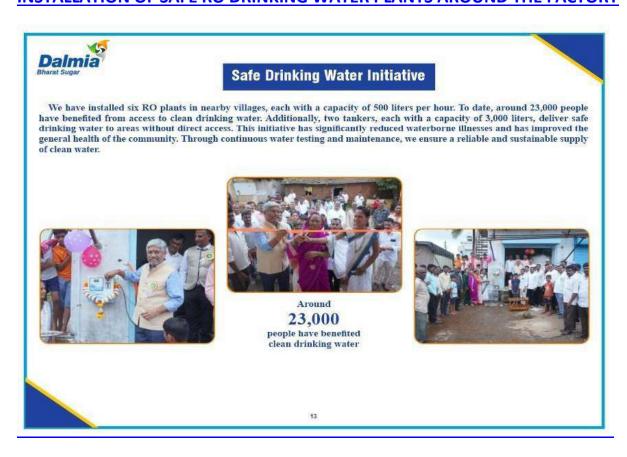




## **SOLAR LANTERN DISTRIBUTION**



## INSTALLATION OF SAFE RO DRINKING WATER PLANTS AROUND THE FACTORY



## DALMIA INSTITUTE OF KNOWLEDGE AND SKILL HARNESSING, KOLHAPUR

## **About Dalmia Bharat Foundation** –

Dalmia Bharat Foundation operates within three key areas — Climate Action (Soil & Water Conservation and access to Clean Energy) Livelihood Skill Training and Social Development. These programs combine in-depth, long-term plans and strategies along with medium and short term initiatives and campaigns. Owing to the great differences across locations, DBF has adopted a flexible, multi-intervention approach that allows programs and people to grow together and sustain each other. The three focus areas have been derived from the felt needs of the community and issues material to the business.





## **Annexure No.08**

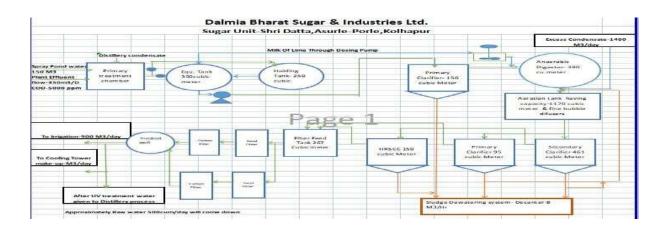
# <u>Photographs showing Existing Air Pollution Control Measures</u> <u>with Online Monitoring System</u>



## Effluent Treatment Plant & Condensate Polishing Unit



# **ETP & CPU Flow Diagram**



**ETP Online monitoring system Display** 

Probe for online monitoring of Treated water quality



**ETP inlet Effluent Flow meter** 

**ETP Outlet flow meter** 





## **ASH BRICK MANUFACTURING UNIT**

The ash generated in the plant is utilized in in-house brick manufacturing facility and balance given to brick manufacturers units.











**Annexure 09** 

**Environment Monitoring Reports:** 

**Ambient Air Quality Monitoring Reports** 



**EC Compliance Report** April-2024 to September-2024



A-7/2/C-11, Capital City, Talwade - Chakan Road, Chakan MIDC, PH-IV, Village Nighoje, Tal. Khed, Dist, Pune-410 501, Maharashira. Mob.+ 9845084620, 8421365421 CIN No.: U74900PN2013PTC149666 E-mail - environealetyong@gmail.com, gesec12@gmail.com

Recognised by Ministry of Environment and Forests (MoEF) / Central Pollution Control Board Govt. of India (CPCB) ISO 9001:2015, ISO 45001: 2018 and ISO 14001: 2015 Certified Company

	***END OF REPOR		PUNE PUNE	17 (11d. 33 4 0)	W I I I I I I I I I I I I I I I I I I I	inod Hand al Manage athorized (
Remark- > All above results	are within National Ambient Air	Quality s	tandards.		1000	
Particulate Matter PM <sub>2.5</sub>	CPCB Guidelines, Volume I,			μg/m³	≤ 60	33.6
Particulate Matter PM10	CPCB Guidelines, Volume I ,			μg/m³	≤ 100	33.8
Nitrogen Dioxide (NO <sub>2</sub> )	CPCB Guidelines, Volume I			μg/m³	≤ 80	68.9
Sulphur Dioxide (SO <sub>2</sub> )	CPCB Guidelines, Volume I	36/2012-	13, Page no. 01	μg/m³	≤ 80	19.2
Parameters	Meth			Unit	NAAQ Standards	Result
Calibration Certificate No.	TECH/CAL/2024/09.A/07	//08	Due Date of Ca	acioli	02,007	
Name of Instrument	HVS- SE/HVS-02	1/00	Date of Calib		01/09/2025	
Calibration Certificate No.	TECH/CAL/2024/09.A/13/14	/15/16	Due Date of Ca		02/09/2024	
Name of Instrument	ADS - SE/ADS-02				02/09/2024	
20/09/2024	24,03,202					
Date of Sampling 20/09/2024	Sample Receipt Date 21/09/2024	Analysis Start Date 21/09/2024			Analysis End Date 27/09/2024	
Dif Dalo temperature						
Dry Bulb Temperature oc	33.2	Re	lative Humidity 9	6 RH	64	
Ambient Temperature oc	33.2	Wet Bulb Temperature of			27	
9.55 am	Metrological Data/Env		tal Conditions			
Start Time		7.55 pm			8 Hrs	i.
		op Time			Total I	irs.
Ambient Air	Samplir					
Туре	Distillery Main G				ADRI ENVIROCA	RE
	Ambient Air S Sampling Locati	and the second second second	italis	Sam	pling done by	
Name & Address of the Customer	M/s. Dalmia Bharat Sugar & A/p- Asurie – Porie, Tal- Pan Dist- Kolhapur.	hala,				
Sample ID: -	GESEC/PRO/AAQM/2024-25/0					
Test Report No: -	GESEC/PRO/AAQM/2024-25/0		Report	Date	27/09/202	4
	TEST RE					

Terms and conditions
The report is refer only to the sample tested and not applies to the buils.
The report is refer only to the sample tested and not applies to the buils.
The report is refer only to the sample tested and not applies to the buils.
The results shown in this test report may differ based on various factors including temperature, humidity, pressure, retention time etc.
The test report cannot be reproduced wholly or in part and cannot be used for promotional or publicity purpose without the written consent of laboratory, GESEC.
Samples will be retained for a period of seven (7) days after completion of analysis. Longer retention periods be arranged, on request of the customer.
Samples will be retained for a period of seven (7) days after completion of analysis. Conger retention periods be arranged, on request of the customer.
Samples will be retained for a period of seven (7) days after completion of sample(s) collected by us/ supplied by customer and not revel to third party unless required by the statutory or legal requirement.

Annexure -09

# **Environment Quality Monitoring Reports:**

**Ambient Air Quality Monitoring Reports** 



**EC Compliance Report** April-2024 to September-2024



A-7/2/C-11, Capital City, Talwade - Chakan Road, Chakan MIDC, PH-IV, Village Nighoje, Tal. Khed, Dist. Pune-410 501, Maharashtra. Mob+ 9545084620, 8421365421 CIN No.: U74900PN2013PTC149666 E-mail: environsafetyeng@gmail.com, gesec12@gmail.com

Recognised by Ministry of Environment and Forests (MoEF) / Central Pollution Control Board Govt. of India (CPCB) ISO 9001:2015, ISO 45001: 2018 and ISO 14001: 2015 Certified Company

GESEC/PRO/AAQM/2024-25/09/1579 GESEC/PRO/AAQM/2024-25/09/1579	Repo	rt Date	27/09/20	24
	Керо			
				77,00
M/s. Dalmia Bharat Sugar & Industrie A/p- Asurle – Porle, Tal- Panhala, Dist- Kolhapur.	s Ltd.			
Ambient Air Sample	Details			
Sampling Location				
Cogen Boiler Area	M	/s SAHYADR	I ENVIROCARE	
Sampling Time	li i			
Stop Time			Total	Hrs.
			8 Hr	rs.
Metrological Data/Environme	ntal Conditions			
33.5	Wet Bulb Tempe	erature oc	27	
33.5	Relative Humi	dity % RH	69	
Sample Receipt Date	e Analysis Start Date			End Date
	21/09/2	024	27/09/2024	
ADS - SE/ADS-01			02/09/	
TECH/CAL/2024/09.A/01/02/03/04	Due Date of Calibration			
HVS- SE/HVS-01			02/09/2024	
TECH/CAL/2024/09.A/05/06	Due Date of C	alibration	01/09/2025	
Method		Unit	NAAQ Standards	Result
CPCB Guidelines, Volume 1,36/2012-	13, Page no. 01	μg/m³	≤ 80	18.6
		μg/m³	≤ 80	24.3
		μg/m³	≤ 100	70.2
		μg/m³	≤ 60	35.6
/	ENVIROS PLINE	KE 17	(Techni	Vinod Han cal Manag
	Sampling Location Cogen Boiler Area Sampling Time Stop Time 17.40 pm Metrological Data/Environme 33.5 33.5 Sample Receipt Date 21/09/2024  ADS - SE/ADS-01 TECH/CAL/2024/09.A/01/02/03/04 HVS- SE/HVS-01 TECH/CAL/2024/09.A/05/06  Method  CPCB Guidelines, Volume I, 36/2012-	Cogen Boiler Area  Sampling Time  Stop Time  17.40 pm  Metrological Data/Environmental Conditions  33.5 Wet Bulb Temps  33.5 Relative Humis  Sample Receipt Date Analysis Sta  21/09/2024 21/09/20  ADS - SE/ADS-01 Date of Calil  TECH/CAL/2024/09.A/01/02/03/04 Due Date of Calil  TECH/CAL/2024/09.A/05/06 Due Date of Calil  TECH/CAL/2024/09.A/05/06 Due Date of Calil  CPCB Guidelines, Volume I, 36/2012-13, Page no. 01  CPCB Guidelines, Volume I, 36/2012-13, Page no. 07  CPCB Guidelines, Volume I, 36/2012-13, Page no. 11  CPCB Guidelines, Volume I, 36/2012-13, Page no. 15  Te within National Ambient Air Quality standards.	Sampling Location Cogen Boller Area M/s SAHYADR Sampling Time Stop Time 17.40 pm Metrological Data/Environmental Conditions 33.5 Wet Bulb Temperature oc 33.5 Relative Humidity % RH  Sample Receipt Date 21/09/2024 21/09/2024 ADS - SE/ADS-01 Date of Calibration TECH/CAL/2024/09.A/01/02/03/04 Due Date of Calibration TECH/CAL/2024/09.A/05/06 Due Date of Calibration TECH/CAL/2024/09.A/05/06 Due Date of Calibration	Sampling Location

Terms and conditions
The report is refer only to the sample tested and not applies to the bulk.
The results shown in this test report may differ based on various fectors including temperature, humidity, pressure, retention time etc.
The test report cannot be reproduced wholly or in part and cannot be used for promotional or publicity purpose without the written consent of laboratory, GESEC.
Samples will be retained for a period of seven (7) days after completion of analysis. Longer retention periods no be arranged, on request of the customer.

We strictly maintain the confidentiality of all test result of sample(s) collected by us/ supplied by customer and not revel to third party unless required by the statutory or legal requirement.

**Annexure 09** 

## **Environment Monitoring Report:**

# **ETP OUTLET REPORT**



**EC Compliance Report** April-2024 to September-2024



A-7/2/C-11, Capital City, Talwade - Chakan Road, Chakan MIDC, PH-IV, Village Nighoje, Tal. Khed, Dist. Pune-410 501, Maharashtra. Mob + 9545084620, 8421365421 CIN No.: U74900PN2013PTC149666 E-mail: environsafetyeng@gmail.com, gesec12@gmail.com

Recognised by Ministry of Environment and Forests (MoEF) / Central Pollution Control Board Govt. of India (CPCB) ISO 9001:2015, ISO 45001 : 2018 and ISO 14001 : 2015 Certified Company

	TEST REP	ORT		
Test Report No: GESEC/PRO/WW/2024-25/09/1583	Report Date			16/04/2024
Sample ID : GESEC/PRO/WW/2024-25/09/1583	Sample Deta	ils		ETP Outlet
Name & Address of the Customer –	Type of Sam			Waste Water
Name & Address of the customer	Volume Of S	-		1 Lit plastic bottle
M/s Dalmia Bharat Sugar & Industries Ltd. A/p- Asurle – Porle, Tal- Panhala,	Sample Statu		Sealed	
	Sample Colle		M/s SAHYADRI ENVIROCARI	
Dist- Kolhapur.		ple Collection	10/04/2024	
	Sample Receipt Date			11/04/2024
	Analysis start Date			11/04/2024
	Analysis End Date			16/04/2024
Parameters	Results	MPCB Limit	Unit	Standard Method
		-		Committee of the Commit

Parameters	Results	MPCB Limit	Unit	Standard Method
PH	7.7	5.5-8.5		APHA 4500 H+, B 24 <sup>th</sup> ED:2023
Suspended Solid	58.7	<100	mg/l	APHA 2540 D 24 <sup>th</sup> ED:2023
Total Dissolved Solid	1080	<2100	mg/l	APHA 2540 C 24th ED:2023
Chemical Oxygen Dissolved (COD)	80	<250	mg/l	US-EPA 410.1
Biological Oxygen Dissolved (BOD) at 27°C for 3 days	24	<100	mg/l	USEPA NERL 405.1
Oil & Grease	< 5	<10	mg/l	APHA 5520 D 24 <sup>th</sup> ED:2023
Chloride as Cl	238	<600	mg/l	APHA 4500-CI-B 24 th Edition:2023
Sulphate as SO4 <sup>2-</sup>	302	<1000	mg/l	APHA 4500-SO4 E 24 <sup>th</sup> ED:2023

Remark:

All parameters are within the MPCB limit.

PUNE PUNE & Consultant

Mr. Vinod Hande (Technical Manager) Reviewed & Authorized By Page 1 of 1

\*\*\*END OF REPORT\*\*\*

Terms and conditions
The report is refer only to the sample tested and not applies to the bulk. The report is refer only to the sample tested and not applies to the bulk. The results shown in this test report may differ based on various factors including temperature, humidity, pressure, retention time etc. The test report cannot be reproduced whelly or in part and cannot be used for promotional or publicity purpose without the written consent of laboratory, GESEC. Samples will be retained for a period of seven (7) days after completion of analysis. Longer retention periods can be arranged, on request of the customer. Samples will be retained for a period of seven (7) days after completion of analysis. Longer retention periods can be arranged, on request of the customer. We strictly maintain the confidentiality of all test result of sample(s) collected by us/ supplied by customer and not revel to third party unless required by the statutory or legal requirement.

**Annexure 09** 

## **Environment Monitoring Report:**

# **Ground water Analysis report**



**EC Compliance Report** April-2024 to September-2024



A-7/2/C-11, Capital City, Talwade - Chakan Road, Chakan MIDC, PH-IV, Village Nighoje, Tal. Khed, Dist. Pune-410 501, Maharashtra. Mob+ 9545084620, 8421366421 CIN No.: U74900PN2013PTC149666 E-mail environsafetyeng@gmail.com, gesec12@gmail.com

Recognised by Ministry of Environment and Forests (MoEF) / Central Pollution Control Board Govt. of India (CPCB) ISO 9001:2015, ISO 45001 : 2018 and ISO 14001 : 2015 Certified Company

		TEST REP	ORT		
Test Report No - GESEC/PRO/W	/ 2024-25/09/1582	Date of Re	porting	27/09/2024	
Sample ID - GESEC/PRO/W/ 202		Sample De	tails	Gram panchayat Porle well (Down side of Factory)	
Name & Address of the Custom	Jame & Address of the Customer -			Water	
M/s Dalmia Bharat Sugar & In		Type of Sar Volume Of		2 Lit	
A/p- Asurie – Porie, Tal- Panha		Sample Sta		Sealed	
Dist- Kolhapur.	Sample Co	llected By	M/s SAHYADRI ENVIROCARE		
Dist Nomepar	Date of Sa	mple Collection	20/09/2024		
		mple received in lab	21/09/2024		
	Analysis st		21/09/2024		
		Analysis Er		27/09/2024	
		WATER ANALY			
Parameter	Result	Unit(s)		Standard Method	
		Physical Pa			
Turbidity	<0.1	NTU	APHA 2130 B24 th Edition: 2023		
TDS	252	mg/lit	APHA 2540 C 24 th Edition: 2023		
Color	<5	Hazen	APHA 2120 B 24 th Edition:2023		
Odour	Agreeable	7.	APHA 2150 24 th Edition:2023		
Taste	Agreeable	-	APHA 2160 C 24 th Edition:2023		
Conductivity	385	μm/cm	APHA 2510 B 24 th E	Edition:2023	
Conductivity		Chemical Pa			
рН	7.6		APHA 4500 H+ B 24th	Ed: 2023	
Total Hardness	147	mg/lit	APHA 2340 C 24th Ed:	2023	
Sulphate	41	mg/lit	APHA 2340 C 24 <sup>th</sup> Ed:	2023	
Free Residual Chlorine	0.2	mg/lit	EPA 334.0,		
Chloride	132	mg/lit	APHA 4500-CI-B 24 <sup>th</sup>		
Calcium (as Ca)	12.8	mg/lit	APHA 3500-Ca B 24th		
Magnesium (as Mg)	14.6	mg/lit	IS 3025 (Part 46):202		
Total Alkalinity	125	mg/lit	APHA 2320 B 24 <sup>th</sup> Ed:	2023	
		Elemental			
	0.07	mg/lit	EPA200.7	Mande	

Terms and conditions

The report is refer only to the sample tested and not applies to the buils.

The report is refer only to the sample tested and not applies to the buils.

The results shown in this test report may differ based on various factors including temperature, humidity, pressure, retention time etc.

The test report cannot be reproduced wholly or in part and cannot be used for promotional or publicity purpose without the written consent of laboratory, GESEC.

Samples will be retained for a period of seven [7] days after completion of analysis. Longer retention periods can be arranged, on request of the customer.

Samples will be retained for a period of seven [7] days after completion of analysis. Congrar retention periods can be arranged, on request of the customer.

We strictly maintain the confidentiality of all test result of sample(s) collected by us/ supplied by customer and not revel to third party unless required by the statutory or legal requirement.

#### **Annexure 09**

## **Environment Monitoring Report:**

## **NOISE LEVEL MONITORING REPORT**



**EC Compliance Report** April-2024 to September-2024



A-7/2/C-11, Capital City, Talwade - Chakan Road, Chakan MIDC, PH-IV, Village Nighoje, Tal. Khed, Dist. Pune-410 501, Maharashtra. Mob+9545084620, 8421365421 CIN No. U74900PN2013PTC149666 E-mail: environsatetyeng@gmail.com. gesec12@gmail.com

GEEN ENVIRONDE PRINTERS

Recognised by Ministry of Environment and Forests (MoEF) / Central Pollution Control Board Govt. of India (CPCB) ISO 9001:2015, ISO 45001: 2018 and ISO 14001: 2015 Certified Company

	TEST REPORT						
Test Report No: -	GESEC/PRO/ANLM/2024-25/0	9/1581	Report Date	27/09/2024			
Sample ID: -	GESEC/PRO/ANLM/2024-25/0	9/1581	deposition in				
Name & Address of the Customer							
	Ambient Noise Samp	le Details					
Туре	Ambient Noise						
Sampling done by	M/s SAHYADRI ENVIROCARE						
Standard method	GESEC/LAB/NLM/ST/31						
Date of Sampling	Sample Receipt Date	Analysis Start Date		Analysis End Date			
20/09/2024	-	-		-			
20,03,2024							
Name of Instrument	SE/NM-01	Date of Calibration		02/09/2024			
Calibration Certificate No.	TECH/CAL/2024/09.A /11	Due Date of Calibration		01/09/2025			
- And Market		Average Nois	e Level Readings	CPCB Standards			
Test Location	Unit	Day Time	Night Time	dB(A)			
Cogen Turbine Area	dB(A)	67.1	63.4				
Distillery Fermentation Area	dB(A)	66.4	62.8	During Day time = 75 dB (A)			
Sugar Godown No.5	dB(A)	70.3	66.3	During Night time: 70dB(A)			
Mill House	dB(A)	73.6	68.7				
	dB(A)	67.5	63.4				

\*\*\*END OF REPORT\*\*\*

Mande. Mr. Vinod Hande (Technical Manager) Reviewed & Authorized By Page 1 of 1

Terms and conditions
The report is refer only to the sample tested and not applies to the bulk.
The reputs shown in this test report may differ based on various factors including temperature, humidity, pressure, retention time etc.
The test report cannot be reproduced wholly or in part and cannot be used for promotional or publicity purpose without the written consent of laboratory, GESEC.
Samples will be retained for a period of seven (7) days after completion of rangials. Longer retention periods can be arranged, on request of the customer.

Samples will be retained for a period of seven (7) days after completion of rangials. Longer retention periods can be arranged, on request of the customer.

We strictly maintain the confidentiality of all test result of sample(s) collected by us/ supplied by customer and not revel to third party unless required by the statutory or legal requirement.

**Annexure 09** 



## **Environment Monitoring Report:**

## STACK MONITORING REPORT

## **Stack Monitoring Report – Distillery Boiler**

#### MAHARASHTRA POLLUTION CONTROL BOARD

Phone: 02355-261970

Email: mpebchiplunlab@mpeb.gov.in Website: http://mpcb.gov.in



Regional Laboratory Regional Laboratory, Chiplun, Maharashtra Pollution Control Board, 105,106 Parkar Complex, 1st Floor, Behind Nagar Parishad, Chiplun, Dist. Ratnagiri. 415 605

Repot Outward No.: MPCB/RL-Chiplun/Source Emission/24-25/07/49

Date: 18/07/2024 12:34 PM

#### Analysis Report-Air (Source Emission)

Client/Industry/location Name & Address	
Shree Datta Sakhar Karkhana Asurle Porle A Unit Of Dalmia Bharat Sugar& industries Ltd Distillery	
R60 Distillery (molasses / grain /yeast based)	

Sample Details			
Field Sample ID :	BR-0073306		
Laboratory Sample Code :	MPCB/RL-Chiplun/STK/24-25/43		
Sample Details (Water/Air/HW):	Air		
Sample Volume Received :			
Sample Collected By :	FO-kolhapur (Shri. Sachin. Harbad) (SRO-Kolhapur)		
Seal No. :	318		
Type of Industry / Location details :	Red		
Sample Collected On :	May 23 2024 12:00:00:000PM		

Sr.No	Parameter	Result	Unit	Method of analysis
1	SO2	61	$\mathrm{mg/m^3}$	
2	Total Particulate Matter	20	mg/Nm <sup>3</sup>	

Report Type: final

Report generated on: 18/07/2024 12:23 PM Complied & Approved by: Dayanand Tare Reviewed on Date: 18/07/2024 12:34 PM

Reviewed by: Dayanand Tare

Dayanand Tare Scientific Officer L'c Regional Laboratory,

**Annexure 09** 



# Stack Monitoring Report -Sugar & Cogen Boiler

#### MAHARASHTRA POLLUTION CONTROL BOARD

Phone: 02355-261970

Phone :
Fax: Email: mpcbchiplunlab@mpcb.gov.in
Website: http://mpcb.gov.in



Regional Laboratory
Regional Laboratory, Chiplun,
Maharashtra Pollution Control Board,
105,106 Parkar Complex, 1st Floor,
Behind Nagar Parishad, Chiplun,
Dist, Ratnagiri, 415 605

Repot Outward No.: MPCB/RL-Chiplun/Source Emission/24-25/07/18

Date: 18/07/2024 12:23 PM

#### Analysis Report-Air (Source Emission)

Client/Industry/location Name & Address	
Shri Datta Sakhar Karkhana (Distillery Unit)	
R12 Sugar ( excluding Khandsari)	

Sample Details				
Field Sample ID :	BR-0071560			
Laboratory Sample Code :	MPCB/RL-Chiplun/STK/24-25/17			
Sample Details (Water/Air/HW) :	Air			
Sample Volume Received :				
Sample Collected By :	FO-kolhapur (Shri. Sachin. Harbad) (SRO-Kolhapur)			
Seal No. :	318			
Type of Industry / Location details :	red			
Sample Collected On :	Apr 26 2024 01:00:00:000PM			

Sr.No	Parameter	Result	Unit	Method of analysis
1	SO2	141	mg/m <sup>3</sup>	***
2	Total Particulate Matter	44	mg/Nm <sup>3</sup>	

Report Type: final

Report generated on: 18/07/2024 11:56 AM Complied & Approved by: Dayanand Tare Reviewed on Date: 18/07/2024 12:23 PM

Reviewed by: Dayanand Tare

Dayanand Tare Scientific Officer, I'c Regional Laboratory, Chiplun,



## **Newspaper advertisements for accordance of Environmental Clearances:**

EC granted Expansion of Distillery (120 KLPD Molasses/Cane juice/Cane syrup) to (250 KLPD Molasses/Cane juice/Cane syrup/Grain) by addition of 130 KLPD Cane juice/Cane syrup/Grain and Sugar Mill (9000 TCD to 12000 TCD).

## Advertisement published in

1.Local Marathi Paper "LOCKMAT" Kolhapur edition dated 14.05.2024 (Page No.5).



Kolhapur Main Page No. 5 May 14, 2024 Powered by: erelego.com

2.EC granted Advertisement published in English Paper "The Times Of India" Kolhapur edition dated 14.05.2024 (Page No.8)

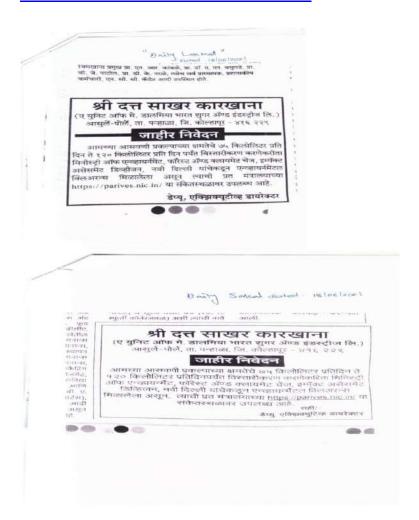


**Annexure 10** 

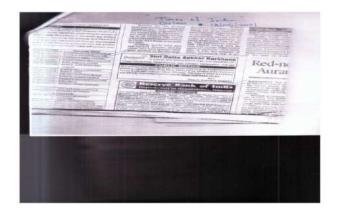


**Newspaper advertisements for accordance of Environmental Clearances:** 

## **DAILY SAKAL - MARATHI NEWS PAPER**



ADVERTIZEMENT: Dated 18.06.2021 TIMES OF INDIA -ENGLISH NEWS PAPER ADVERTIZEMENT: Dated 18.06.2021



**Annexure No. 11** 



#### ENVIRONMENT STATEMENT FORM V FOR SUGAR AND COGEN UNIT



Maharashtra Pollution Control Board महाराष्ट्र प्रदूषण नियंत्रण मंडळ

FORM V (See Rule 14) Environmental Audit Report for the financial Year ending the 31st March 2024

Unique Application Number

MPCB-ENVIRONMENT STATEMENT-0000073502

**Submitted Date** 28-09-2024

PART A

Company Information

Company Name

Dalmia Bharat Sugar and Industries Ltd Sugar Unit ,Asurle -Porle Dist.Kolhapur

Address

Dalmia Bharat Sugar and Industries Ltd ,Sugar Unit ,Asurle - Porle, Dist. Kolhapur pin - 416229

1746 1748 to 1756 Asurle-Porle

Capital Investment (In lakhs) 3872..648

Pincode 416229

Telephone Number 9130099744

Region SRO-Kolhapur

Last Environmental statement submitted online

Consent Valid Upto

2026-07-31

Industry Category Primary (STC Code) & Secondary (STC Code)

Application UAN number

MPCB-CONSENT-0000174240

Taluka Panhala

Scale

Person Name Mr.S.Rangaprasad Fax Number 2328236115

Industry Category Red

Consent Number

Format 1.0/CAC/UAN No. MPCBCONSENT-0000174240/CR/2312000887

Establishment Year

2013

Village

Asurle - Porle City

Asurle - Porle Designation Unit Head

Email

gojare.pravin@dalmiasugar.com

Industry Type

R12 Sugar ( excluding Khandsari)

Consent Issue Date

2023-12-08

Date of last environment statement submitted

Sep 30 2023 12:00:00:000AM

**Product Information** 

**Product Name** Consent Quantity **Actual Quantity** иом 437400 137603 Sugar MT/A Electricity 32 23

By-product Information

By Product Name Consent Quantity Actual Quantity UOM Molasses 129600 40250 MT/A



### **ENVIRONMENT STATEMENT FORM V FOR DISTILLERY UNIT**



FORM V (See Rule 14)

Environmental Audit Report for the financial Year ending the 31st March 2024

Unique Application Number

MPCB-ENVIRONMENT\_STATEMENT-0000074156

Submitted Date

PART A

Company Information

Company Name

Dalmia Bharat Sugar & Industries Ltd , Distillery

Unit ,Asurle- Porle

Address

Dalmia Bharat Sugar and Industries Limited Distillery unit) Village Asurle -Porle, Tehsil Panhala, District Kolhapur Maharashtra PIN

416229.

Plot no 1764,1765,1852,1855 Asurle -Porle

Capital Investment (In lakhs)

967.63 Pincode

416229 Telephone Number

9130099744

Region

SRO-Kolhapur Last Environmental statement submitted

online

no

Consent Valid Upto

2025-08-31

Industry Category Primary (STC Code) & Secondary (STC Code)

Application UAN number

Taluka Panhala Scale

> 151 Person Name Mr. S.Rangaprasad

Fax Number 02328236115

**Industry Category** 

Consent Number

Format 1.0/CAC/UAN No. MPCBCONSENT- 0000144104

/CR/2211000824

Establishment Year

2015

30-09-2024

MPCB- CONSENT-0000144104

Village

Asurle -Porle City Asurle -Porle

Designation Unit Head

gojare.pravin@dalmiasugar.com

**Industry Type** 

R60 Distillery ( molasses / grain /yeast based)

Consent Issue Date

2022-11-11

Date of last environment statement

Sep 30 2023 12:00:00:000AM

Product Information

**Product Name** Rectified Spirit /Extra Neutral Alcohol /Ethanol Consent Quantity 43800

**Actual Quantity** 19796

UOM KL/A

By-product Information

By Product Name

NA

Consent Quantity

**Actual Quantity** 

UOM KL/A

---- Thanks---